# Speedy Kontur 270-K | Speedy Kontur 270-KSL | Speedy Kontur 320-K | Speedy Kontur 320-KSL

## **Deburring machine for Contours**

The stationary edge- and contour milling machines are perfect for machining angular and round workpieces with plane inner- and outer contours. They are compact and handy tabletop machines finding their ideal use alongside CNC machines.











Radius milling

Angle adjustment





### **Applications**

- ► For precise deburring and chamfering of inner- and outer edges on flat workpieces
- ► Can be used for steel, hardened steel, aluminium, brass, copper, plastic, from soft plastic to acrylic glass, wood and much more
- ► Suitable for continuous operation





#### **Professional advantages**

- ► Ideal for chamfers up to 1 mm x 45°
- ► Suitable for processing small to medium-sized workpieces
- ► Low setup times with maximum flexibility
- ► Zero point clamping

#### **Features**

- Easy operation
- Fast tool change
- Speed control (only with Speedy Kontur 270-KSL and Speedy Kontur 320-KSL)
- Chamfer angle can be changed due to contour cutter with different point angles

#### **Options**

- Guide finger, radius- and chamfer cutter with guide ball bearing
- Attachment prism for processing of straight edges
- Slug remover set for face milling of cut-off rotary slugs up to max. Ø 1.5 mm
- Extraction socket
- Extraction device with automatic switch-on
- Special version for stainless steel processing

#### **Delivery contents**

- Allen key 2.5 mm
- Stop ruler
- Solid carbide milling cutter ø 6, pointed
- Cold-device cable
- Insert ring with borehole ø 8 mm
- Operating manual

Technical data	Speedy Contour 270-K 🔸	Speedy Contour 270-KSL •	Speedy Contour 320-K •	Speedy Contour 320-KSL 🔮
Motor	0.18 kW	0.18 kW	0.18 kW	0.18 kW
	21,000 rpm	12,000-32,000 rpm	21,000 rpm	12,000-32,000 rpm
Energy	230 V, 50 Hz	230 V, 25-75 Hz	230 V, 50 Hz	230 V, 25-75 Hz
Maximum chamfer width	2 mm	2 mm	2 mm	2 mm
Guide ball bearing	min. ø 3 mm	min. ø 3 mm	min. ø 3 mm	min. ø 3 mm
Dimensions (LxWxH)	270 × 170 × 120 mm	270 × 170 × 130 mm	320 × 200 × 140 mm	320 × 200 × 140 mm
Weight	8.6 kg	9 kg	12 kg	13 kg
Item no.	1011	1053	961	938