



Rotary Chuck Unit RCP6-RTCK



www.robocylinder.de

Can be rotated to any angle Motorized rotation and gripping consolidated into a single unit

Rotary Chuck

Check the orientation (angle) of the workpiece using a camera, then rotate it to align the orientation.



* Camera is not included.

360° rotation in +CW (clockwise) direction

No Maintenance, No Homing,

lo Going Back to Incremental

Battery-less Absolute Encoder

No Battery,

Rotation

Camera is not included.

Multipoint positioning of the rotating part

The rotating axis can perform multipoint positioning between 0 and 360° (one rotation). The rotational speed and acceleration/deceleration can also be set to any value. Furthermore, the Battery-less Absolute Encoder equipped means that home return is not required.

2 Compact size

The chuck module is small and lightweight, as a solenoid gripper is used.

3 Highly flexible installation

Motor placement can be selected from parallel type and side-mounted type. The parallel type can be mounted from 5 sides and the side-mounted type from 4 sides, to suit the equipment.







Parallel type mounted on bottom

Side-mounted type mounted on top

Parallel type mounted on back

Proc	duct	Lineu	6
			-

Size	9	5	Ν	Ν		
Туре	Parallel type	Side-mounted type	Parallel type	Side-mounted type		
Model	RCP6-RTCKSPE/RTCKSPI	RCP6-RTCKSRE/RTCKSRI	RCP6-RTCKMPE/RTCKMPI	RCP6-RTCKMRE/RTCKMRI		
External view						
Rotation operation range [deg.]	0 to 360 (within one rotation)					
Maximum rotation speed [deg./s]	1800	1800	1800	1800		
Maximum torque [N·m]	0.29	0.29	0.36	0.36		
Allowable inertia moment [kg·m ²]	0.00023	0.00023	0.00036	0.00036		
Opening/closing stroke [mm]	4 (2 per side)					
Max grip force [N]	10 (5 per side)	10 (5 per side)	20 (10 per side)	20 (10 per side)		
Grip operation time [s]	0.03 or less	0.03 or less	0.03 or less	0.03 or less		
Grip operation frequency [CPM*]	120	120	120	120		
Reference page	P. 3	P. 7	P.11	P.15		
*Cycle per minute						

Explanation of Model Specification Items



(*) Coming soon

RCON (*)

Ρ5

Cable exit direction (Right)

Cable exit direction (Top)

Rubber cover attached (chloroprene rubber) Rubber cover attached (silicone rubber) Sensor attached x 1 (NPN specification)

Sensor attached x 2 (NPN specification)

Sensor attached x 1 (PNP specification)

Sensor attached x 2 (PNP specification)

RCH

S2N

S1P

S2P



Actuator Specifications

ltem	Description
Maximum torque	0.29N⋅m
Deceleration ratio	1/4
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29400 deg/s ²
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00023 kg·m ²
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.1N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	10N, 5N per side
Grip operation time	0.03s or less
Grip operation frequency	120CPM* *CPM: Cycle per minute

Cable Length

Cable Type	Cable Code	Cable Type	Cable Code
	P (1m)		R01 (1m) ~R03 (3m)
Standard	S (3m)		R04 (4m) ~R05 (5m)
	M (5m)	Robot Cable	R06 (6m) ~R10 (10m)
Specified	X06 (6m) ~X10 (10m)	1	R11 (11m) ~R15 (15m)
Length	X11 (11m) ~ X15 (15m)		<u> </u>

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 20 for maintenance cables.

Options

Name	Option code	Reference page		
Actuator cable (pigtail cable) length: 2 m	AC2			
Actuator cable (pigtail cable) length: 5 m	AC5			
Brake	В			
Cable exit direction (Left) (Note 1)	CJL			
Cable exit direction (Right) (Note 1)	CJR			
Cable exit direction (Top) (Note 1)	CJT	See P.19		
Rubber cover attached (chloroprene rubber)	RCH			
Rubber cover attached (silicone rubber)	RSL			
Sensor attached x 1 (NPN specification) (Note 2)	S1N			
Sensor attached x 2 (NPN specification) (Note 2)	S2N			
Sensor attached x 1 (PNP specification) (Note 2)	S1P]		
Sensor attached x 2 (PNP specification) (Note 2)	S2P			

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N/S2N can be selected; for DBP, only S1P/S2P can be selected.

Actuator Specifications Description ltem Pulse motor + timing belt Rotation drive system Rotation angle positioning repeatability ±0.02 degrees Rotation angle lost motion 0.05 degrees Rotation motor type Pulse motor (28 size) Rotation encoder type Battery-less Absolute Rotation encoder pulse count 8192 pulse/rev Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Grip drive system Solenoid electromagnetism + cam mechanism Grip repeatability ±0.1mm Grip backlash 0.5mm or less per side W/o Brake 0.67kg Mass With Brake 0.73kg Finger guide Slide guide Ambient operating temp. & humidity 0 to 40°C, 85% RH or less (Non-condensing) Degree of protection IP20 Vibration resistance / shock resistance 4.9m/s² 100Hz or less CE marking, RoHS Directive Compliant international standards



Rotation



Seen from chuck side Clockwise (CW): Coordinate + direction Counterclockwise (CCW): Coordinate - direction



Figure is at 0°

M.E: Mechanical end

(17.3)

(15.8)

Dimensions

CAD drawings can be downloaded from our website www.robocylinder.de

(Note) For the mounting method, refer to P.18.



*1 The actuator cable (pigtail cable) is a robot cable. The actuator cable (pigtail cable) standard length is 1m.

3D CAD

The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected. *2 When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E. - side. After home return completes, it rotates to the right.



Cable exit direction (Option)



Sensor and rubber cover attached (option) 1-sensor specification (sensor 1 only)
 2-sensor specification
 Rubber cover specification





	Applicable Controllers																				
1	he actuators on this page can be operated by the controllers indicated below. Please select the type depending on your intended use.																				
		External	Max number of	Power					Cor	trol r	netho	bd							-	Maximum number of	
	Name	view	connectable axes	supply voltage	Positioner	Pulse- train	Program	DV	CC	CIE	PR	Ne CN	etwor ML	k optie ML3	on * EC	EP	PRT	SSN	ECM	positioning points	Reference page
	MCON-C/CG	10	8	241/06	-	-	-	•	•	-	•	•	-	0 **	•	•	•	0 **	0 **	256	
	MCON-LC/LCG (Coming soon)		6	24VDC	-	-	٠	•	•	-	•	•	-	-	•	•	•	-	-	256	Please see the dedicated catalog or
	MSEL-PC/PG	1	4	Single phase 100~230VAC	-	-	٠	•	•	-	•	-	-	-	•	•	•	-	-	30000	
	PCON-CB/CGB	1	1	241/06	• Option	• Option	-	•	•	-	•	•	0 **	0 **	•	•	•	-	-	512 (768 for network spec.)	manual.
	PCON-CYB/PLB/POB (Coming soon)	ł	1	24VDC	• Option	• Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
	RCM-P6PC (Coming soon)	M-P6PC ning soon) 1 Can be used within the RCP6S Gateway system.									768	Refer to the RCP6S fieldnetwork manual.									
	RCON (Coming soon)		16	24VDC	-	-	-	•	•	0	•	-	-	-	•	•	•	-	-	128	Please see the RCON brochure or manual.

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Horizontal





Correlation Diagram of Grip Force and Opening/Closing Stroke



(Note) The grip force changes depending on the open/closing stroke of the fingers.

 The outer diameter grip opens when conducting an electricity current, and closes when not conducting (normally closed). The inner diameter grip closes when conducting an electricity current, and opens when not conducting (normally opened).

(2) Since a spring is used for the grip mechanism, the grip force changes depending on the open/closing stroke of the fingers. Refer to "Correlation Diagram of Grip Force and Opening/Closing Stroke".
 (3) To operate the grip part, a driver box is essential. Please refer to P.21 for more information on specifications.
 (4) When the rotational speed is low (120 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.
 (5) For the selection method, refer to P.15.

Actuator Specifications

ltem	Description
Maximum torque	0.29N⋅m
Deceleration ratio	1/4
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29400 deg/s ²
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00023 kg·m ²
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.1N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	10N, 5N per side
Grip operation time	0.03s or less
Grip operation frequency	120CPM* *CPM: Cycle per minute

Cable Length

Cable Type	Cable Code	Cable Type	Cable Code
	P (1m)		R01 (1m) ~R03 (3m)
Standard	S (3m)		R04 (4m) ~R05 (5m)
	M (5m)	Robot Cable	R06 (6m) ~R10 (10m)
Specified	X06 (6m) ~X10 (10m)	1	R11 (11m) ~R15 (15m)
Length	X11 (11m) ~X15 (15m)		—

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 20 for maintenance cables.

Options

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Name	Option code	Reference page
Actuator cable (pigtail cable) length: 2 m	AC2	
Actuator cable (pigtail cable) length: 5 m	AC5	
Brake	В	
Cable exit direction (Left) (Note 1)	CJL	
Cable exit direction (Right) (Note 1)	CJR	Sec. D 10
Cable exit direction (Top) (Note 1)	CJT	
Rubber cover attached (chloroprene rubber)	RCH	See F.15
Rubber cover attached (silicone rubber)	RSL	
Sensor attached x 1 (NPN specification) (Note 2)	S1N	
Sensor attached x 2 (NPN specification) (Note 2)	S2N	
Sensor attached x 1 (PNP specification) (Note 2)	S1P	
Sensor attached x 2 (PNP specification) (Note 2)	S2P	

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N/S2N can be selected; for DBP, only S1P/S2P can be selected.

Actuator Specifications

	•						
	ltem	Description					
Rotation d	rive system	Pulse motor + timing belt					
Rotation a	ngle positioning repeatability	±0.02 degrees					
Rotation a	ngle lost motion	0.05 degrees					
Rotation n	notor type	Pulse motor (28 size)					
Rotation e	ncoder type	Battery-less Absolute					
Rotation e	ncoder pulse count	8192 pulse/rev					
Grip drive	system	Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Solenoid electromagnetism + cam mechanism					
Grip repea	itability	±0.1mm					
Grip backl	ash	0.5mm or less per side					
Mass	W/o Brake	0.68kg					
IVIdSS	With Brake	0.74kg					
Finger gui	de	Slide guide					
Ambient o	perating temp. & humidity	0 to 40°C, 85% RH or less (Non-condensing)					
Degree of protection		IP20					
Vibration I	resistance / shock resistance	4.9m/s ² 100Hz or less					
Compliant	t international standards	CE marking, RoHS Directive					

Rotation and Grip



5

Dimensions

CAD drawings can be downloaded from our website www.robocylinder.de



*1 The actuator cable (pigtail cable) is a robot cable. The actuator cable (pigtail cable) standard length is 1m.

3D CAD

The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected. *2 When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E. - side. After home return completes, it rotates to the right.

M.E: Mechanical end





Cable exit direction (Option)





Sensor and rubber cover attached (option)





Applicable Controllers
The actuators on this page can be operated by the controllers indicated below. Please select the type depending on your intended use.

	Extornal	Max number of	Power					Cor	ntrol r	neth	od								Maximum number of	
Name	view	connectable axes	supply voltage	Positioner	Pulse- train	Program	DV	CC	CIF	PR		etwoi MI	rk optie MI 3	on *	FP	PRT	SSN	FCM	positioning points	Reference page
MCON-C/CG		8	241/06	-	-	-	•	•	-	•	•	-	0 **	•	•	•	0 **	0 **	256	
MCON-LC/LCG (Coming soon)		6	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	Plazza saa tha
MSEL-PC/PG	1	4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	dedicated catalog or
PCON-CB/CGB	1	1	241/06	• Option	• Option	-	•	•	-	•	•	0 **	0 **	•	•	•	-	-	512 (768 for network spec.)	manual.
PCON-CYB/PLB/POB (Coming soon)		1	24VDC	• Option	• Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCM-P6PC (Coming soon)	j)	1			Can be used within the RCP6S Gateway system.								768	Refer to the RCP6S fieldnetwork manual.						
RCON (Coming soon)		16	24VDC	-	-	-	•	•	0 **	•	-	-	-	•	•	•	-	-	128	Please see the RCON brochure or manual.

* Network abbreviations: DV - DeviceNet | CC - CC-Link | E | PR - Profibus-DP | CN - CompoNet | ML - Mechatrolink | ML3 - Mechatrolink | II | EC - EtherCAT | EP - Ethernet/IP | PRT - Profinet-IO | SSN - SSCNET III/H | ECM - EtherCAT Motion ** Not yet available in Europe. For additional information, please ask IAI.



(1) The outer diameter grip opens when conducting an electricity current, and closes when not conducting (normally closed). The inner diameter grip closes when conducting an electricity current, and opens when not conducting (normally opened).

(2) Since a spring is used for the grip mechanism, the grip force changes depending on the open/closing stroke of the fingers. Refer to "Correlation Diagram of Grip Force and Opening/Closing Stroke". (3) To operate the grip part, a driver box is essential. Please refer to P.21 for more information on specifications (4) When the rotational speed is low (90 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.

Actuator Specifications

(5) For the selection method, refer to P.15.

ltem	Description
Maximum torque	0.36N·m
Deceleration ratio	1/5
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29400 deg/s ²
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00036 kg·m ²
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.125N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	20N, 10N per side
Grip operation time	0.03s or less
Grip operation frequency	120CPM* *CPM: Cycle per minute

Cable Length

Cable Type	Cable Code	Cable Type	Cable Code
	P (1m)		R01 (1m) ~R03 (3m)
Standard	S (3m)		R04 (4m) ~R05 (5m)
	M (5m)	Robot Cable	R06 (6m) ~R10 (10m)
Specified	X06 (6m) ~X10 (10m)	1	R11 (11m) ~R15 (15m)
Length	X11 (11m) ~X15 (15m)		—

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 20 for maintenance cables

Ontions

Name	Option code	Reference page
Actuator cable (pigtail cable) length: 2 m	AC2	
Actuator cable (pigtail cable) length: 5 m	AC5	
Brake	В	
Cable exit direction (Left) (Note 1)	CJL	
Cable exit direction (Right) (Note 1)	CJR	
Cable exit direction (Top) (Note 1)	CJT	See D 10
Rubber cover attached (chloroprene rubber)	RCH	See P.19
Rubber cover attached (silicone rubber)	RSL	
Sensor attached x 1 (NPN specification) (Note 2)	S1N	
Sensor attached x 2 (NPN specification) (Note 2)	S2N	
Sensor attached x 1 (PNP specification) (Note 2)	S1P	
Sensor attached x 2 (PNP specification) (Note 2)	S2P	

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N/S2N can be selected; for DBP, only S1P/S2P can be selected.



Actuator Specifications

	ltem	Description								
Rotation d	rive system	Pulse motor + timing belt								
Rotation a	ngle positioning repeatability	±0.02 degrees								
Rotation a	ngle lost motion	0.05 degrees								
Rotation n	notor type	Pulse motor (28 size)								
Rotation e	ncoder type	Battery-less Absolute								
Rotation e	ncoder pulse count	8192 pulse/rev								
Grip drive	system	Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Solenoid electromagnetism + cam mechanism								
Grip repea	tability	±0.1mm								
Grip backl	ash	0.5mm or less per side								
Mass	W/o Brake	0.88kg								
Mass	With Brake	0.94kg								
Finger gui	de	Slide guide								
Ambient o	perating temp. & humidity	0 to 40°C, 85% RH or less (Non-condensing)								
Degree of	protection	IP20								
Vibration I	esistance / shock resistance	4.9m/s ² 100Hz or less								
Compliant	international standards	CE marking, RoHS Directive								



Rotation



Dimensions

CAD drawings can be downloaded from our website www.robocylinder.de



(Note) For the mounting method, refer to P.18.

*1 The actuator cable (pigtail cable) is a robot cable. The actuator cable (pigtail cable) standard length is 1m.

3D CAD

M.E: Mechanical end

(17.3)

(15.8)





Cable exit direction (Option)





Sensor and rubber cover attached (option)



The actuators on this p	oage can be	operated by	the controlle	ers indicated b	elow. Plea	se select the	type	depei	nding	g on y	our i	ntenc	led use	e.						
	Enternal	Mar analysis of	Power	Control method															Marian and a start	
Name	External	Max. number or	supply	Positionor	Pulse-	Ilse-					maximum number or	Ref								
	VIEW	connectable axes	voltage	1 Ositioner	train	Plogram	DV	CC	CIE	PR	CN	ML	ML3	EC	EP	PRT	SSN	ECM	positioning points	
MCON-C/CG		8	24//DC	-	-	-	•	•	-	•	•	-	0 **	•	•	•	0 **	0 **	256	
MCON-LC/LCG (Coming soon)		6	24VDC	-	-	•	•	•	-	•	•	-	-	•	•	•	-	-	256	

(Coming soon)		0		-	-	•	•	•	-	•	•	-	-		•	•	-	-	250	Please see the
MSEL-PC/PG		4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	dedicated catalog or
PCON-CB/CGB	I	1	24//DC	• Option	• Option	-	•	•	-	•	•	0 **	0 **	•	•	•	-	-	512 (768 for network spec.)	manual.
PCON-CYB/PLB/POB (Coming soon)		1	24VDC	• Option	• Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCM-P6PC (Coming soon)	j	1		Can be used within the RCP65 Gateway system.													768	Refer to the RCP6S fieldnetwork manual.		
RCON (Coming soon)		16	24VDC	-	-	-	•	•	0 **	•	-	-	-	•	•	•	-	-	128	Please see the RCON brochure or manual.

erence page

* Network abbreviations: DV - DeviceNet | CC - CC-Link | CIE - CC-Link | E| PR - Profibus-DP | CN - CompoNet | ML - Mechatrolink | ML3 - Mechatrolink-III | EC - EtherCAT | EP - Ethernet/IP | PRT - Profinet-IO | SSN - SSCNET III/H | ECM - EtherCAT Motion ** Not yet available in Europe. For additional information, please ask IAI.

Applicable Controllers









Correlation Diagram of Grip Force and Opening/Closing Stroke



 The outer diameter grip opens when conducting an electricity current, and closes when not conducting (normally closed). The inner diameter grip closes when conducting an electricity current, and opens when not conducting (normally opened).

(2) Since a spring is used for the grip mechanism, the grip force changes depending on the open/closing stroke of the fingers. Refer to "Correlation Diagram of Grip Force and Opening/Closing Stroke".
 (3) To operate the grip part, a driver box is essential. Please refer to P.21 for more information on specifications.
 (4) When the rotational speed is low (90 deg./s or less), the vibration and operating noise increase due to the rotation characteristics of the motor.
 (5) For the selection method, refer to P.15.

Actuator Specifications

ltem	Description
Maximum torque	0.36N·m
Deceleration ratio	1/5
Maximum rotation speed	1800 deg/s
Max. acceleration/deceleration	29400 deg/s ²
Max. acceleration/deceleration (controller set value)	3G
Allowable inertia moment	0.00036 kg·m ²
Rotation operation range	0 to 360° (within one rotation)
Brake retaining torque of the rotating part	0.125N·m
Opening/closing stroke	4mm, 2mm per side
Max grip force	20N, 10N per side
Grip operation time	0.03s or less
Grip operation frequency	120CPM* *CPM: Cycle per minute

Cable Length

Cable Type	Cable Code	Cable Type	Cable Code
	P (1m)		R01 (1m) ~R03 (3m)
Standard	S (3m)		R04 (4m) ~R05 (5m)
	M (5m)	Robot Cable	R06 (6m) ~R10 (10m)
Specified	X06 (6m) ~X10 (10m)	1	R11 (11m) ~R15 (15m)
Length	X11 (11m) ~X15 (15m)		—

(Note) Even when a robot cable is specified, the grip cable will be a non-robot cable. Please refer to P. 20 for maintenance cables.

Options

Name	Option code	Reference page
Actuator cable (pigtail cable) length: 2 m	AC2	
Actuator cable (pigtail cable) length: 5 m	AC5	
Brake	В	
Cable exit direction (Left) (Note 1)	CJL	
Cable exit direction (Right) (Note 1)	CJR	
Cable exit direction (Top) (Note 1)	CJT	See D 10
Rubber cover attached (chloroprene rubber)	RCH	See P.19
Rubber cover attached (silicone rubber)	RSL	
Sensor attached x 1 (NPN specification) (Note 2)	S1N	
Sensor attached x 2 (NPN specification) (Note 2)	S2N	
Sensor attached x 1 (PNP specification) (Note 2)	S1P	
Sensor attached x 2 (PNP specification) (Note 2)	S2P	

(Note 1) Be sure to fill in one of the codes in the Model Specification Items option column. (Note 2) Driver box: for DBN, only S1N/S2N can be selected; for DBP, only S1P/S2P can be selected.

Actuator Specifications

	ltem	Description							
Rotation d	Irive system	Pulse motor + timing belt							
Rotation a	ngle positioning repeatability	±0.02 degrees							
Rotation a	ngle lost motion	0.05 degrees							
Rotation n	notor type	Pulse motor (28 size)							
Rotation e	ncoder type	Battery-less Absolute							
Rotation e	ncoder pulse count	8192 pulse/rev							
Grip drive	system	Grip mechanism (chuck): Compression spring + cam mechanism Release mechanism (unchuck): Solenoid electromagnetism + cam mechanism							
Grip repea	atability	±0.1mm							
Grip backl	ash	0.5mm or less per side							
Mass	W/o Brake	0.88kg							
IVIdSS	With Brake	0.94kg							
Finger gui	de	Slide guide							
Ambient c	operating temp. & humidity	0 to 40°C, 85% RH or less (Non-condensing)							
Degree of	protection	IP20							
Vibration I	resistance / shock resistance	4.9m/s ² 100Hz or less							
Compliant	t international standards	CE marking, RoHS Directive							

Rotation and Grip



Dimensions

CAD drawings can be downloaded from our website www.robocylinder.de



*1 The actuator cable (pigtail cable) is a robot cable. The actuator cable (pigtail cable) standard length is 1m.

2D CAD

3D CAD

The cable can be changed to 2m or 5m when an option (model: AC2/AC5) is selected. *2 When home return is performed, the rotary part rotates to the left as seen from the chuck side and move to the M.E. - side. After home return completes, it rotates to the right.

M.E: Mechanical end













Cable exit direction (Option)





Sensor and rubber cover attached (option) 1-sensor specification (sensor 1 only)
 2-sensor specification
 Rubber cover specification





Applicable C	ontrolle	rs																		
The actuators on this p	oage can be	operated by	the controlle	ers indicated b	elow. Plea	se select the	type	depe	nding	g on y	/our i	ntend	ded us	e.						
	External	Max. number of	Power				1	Con	trol r	neth	bd								Maximum number of	
Name	view	connectable axes	supply voltage	Positioner Pulse- train Program			DV	Network option * DV CC CIE PR CN ML ML3 EC EP PRT SSN										ECM	positioning points	Reference page
MCON-C/CG		8	241/06	-	-	-	•	•	-	•	•	-	0 **	•	•	•	0 **	0 **	256	
MCON-LC/LCG (Coming soon)		6	24VDC	• • • • •	•	-	-	•	•	•	-	-	256	Plaze see the						
MSEL-PC/PG	1	4	Single phase 100~230VAC	-	-	•	•	•	-	•	-	-	-	•	•	•	-	-	30000	dedicated catalog or
PCON-CB/CGB	I	1	241/06	• Option	• Option	-	•	•	-	•	•	0 **	0 **	•	•	•	-	-	512 (768 for network spec.)	manual.
PCON-CYB/PLB/POB (Coming soon)		1	24VDC	• Option	• Option	-	-	-	-	-	-	-	-	-	-	-	-	-	64	
RCM-P6PC (Coming soon)	J.	1			Car	n be used wit	thin tl	he RC	P6S 0	Gatev	vay sy	stem	ı.						768	Refer to the RCP6S fieldnetwork manual.
RCON (Coming soon)		16	24VDC	-	-	-	•	•	0 **	•	-	-	-	•	•	•	-	-	128	Please see the RCON brochure or manual.

* Network abbreviations: DV - DeviceNet | CC - CC-Link | E | PR - Profibus-DP | CN - CompoNet | ML - Mechatrolink | ML - Mechatrolink | ML - Mechatrolink | | EC - EtherCAT | EP - Ethernet/IP | PRT - Profinet-IO | SSN - SSCNET III/H | ECM - EtherCAT Motion ** Not yet available in Europe. For additional information, please ask IAI.

Selection method





Check the required grip force and allowable workpiece mass

When gripping the workpiece with frictional grip force, calculate the required grip force as follows.

(1) For normal transfer

- F: Grip force (N) ... Total sum of push forces of both fingers **µ**: Static friction coefficient between the finger attachment
- and the workpiece m: Workpiece mass (kg)
- g: Gravitational acceleration (= 9.8m/s²)
- The conditions under which the workpiece remains statically gripped without dropping are as follows:
- $F \mu > W$ μ Assuming a recommended safety factor of 2 for normal transfer, the required gripping force is calculated as follows:

mg

E>

$$F > \frac{mg}{m} \times 2$$
 (safety factor)

• When the friction coefficient is $\mu 0.1 \sim 0.2$

mg **F** > $\times 2 = (10 \sim 20) \times mg$ 0.1~0.2

For ordinary workpiece transferring

Required grip force 10~20 times or more the workpiece mass Max. allowable mass Not more than 1/10th to 1/20th the gripping force

(2) When considerable acceleration, deceleration, or impact force is applied during transfer of the workpiece



TAT

this workpiece mass to ensure safety. In addition to gravity, a greater inertial force is applied to the workpiece.

In this case, select a model with an even higher safety factor.

When large acceleration, deceleration, or shock is applied	
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Required grip force 30~50 times or more the workpiece mass

Max. allowable mass Not more than 1/30th to 1/50th the gripping force

Step 2 Check the distance to the gripping point

The distances (L1, L2) from the finger mounting surface to the gripping point have to fall in the ranges specified in the graph below.

If the limits are exceeded, excessive moments may act upon the sliding part of the finger and internal mechanism and it could shorten the service life.



Even if the gripping point distance is within the limit range, keep the finger attachment as small and lightweight as possible.

If the fingers are long and large, or if the mass is large, inertial force and bending moment during opening and closing may worsen the performance and adversely affect the guide section.

Reference Data

Step 3 Check external force applied to fingers

(1) Allowable vertical load

Make sure that the vertical load applied to each finger is less than the allowable load.

(2) Allowable load moment

Calculate Ma and Mc using the value of L1, and Mb using L2. Make sure the moment applied to each finger is less than the maximum allowable load moment.

The allowable external force when applying moment load to each claw is

Allowable load F(N) > M (Maximum allowable moment (N·m) $L(mm) \times 10^{-3}$

Calculate F (N) using L1 and L2.

Check that the external force applied to the finger is less than the calculated allowable load F (N) (the smaller value of L1 and L2).

Model	Allowable vertical load F (N)	Maximum allowable load moment (N·m)			
		Ma	Mb	Mc	
RCP6-RTCKSPE/RTCKSPI RTCKSRE/RTCKSRI	150	0.62	0.62	0.99	
RCP6-RTCKMPE/RTCKMPI RTCKMRE/RTCKMRI	240	1.08	1.08	2.64	

(Note) The allowable value above indicates a static value.

(Note) Indicates the allowable value per finger

* The mass of the finger and the workpiece mass are also part of the external force.

Other external forces applied to the fingers are the centrifugal force when swiveling the gripper with the workpiece attachment gripped and the inertia force due to acceleration/deceleration during travel.



* The load point above indicates the load position on the fingers. The position varies depending on the type of load. Load due to grip force: Gripping point

- - Load due to gravity: Center mass location Inertial force during travel, centrifugal force during swivel:
 - Center mass location

The load moment is the total value calculated for each type of load.

Check the allowable moment of inertia Step 4

Calculate the moment of inertia of the workpiece, etc., and make sure that it does not exceed the allowable moment of inertia. For the calculation method, refer to "Formulae for calculating moment of inertia of typical shapes" on the next page.



Allowable moment of inertia

Model	Allowable moment of inertia (kg·m ²)
RCP6-RTCKSPE/RTCKSPI/RTCKSRE/RTCKSRI	2.30×10 ⁻⁴
RCP6-RTCKMPE/RTCKMPI/RTCKMRE/RTCKMRI	3.60×10 ⁻⁴

Formulae for calculating moment of inertia of typical shapes

Step 1 When the rotational axis passes through the center of the object

(1) Moment of inertia of cylinder 1

* The same formula can be applied irrespective of the height of the cylinder (also for circular plate)

<Formula> I = M x D²/8

Moment of inertia of cylinder: I (kg·m²) Cylinder weight: M (unit: kg) Cylinder diameter: D (m)



(2) Moment of inertia of cylinder 2

<Formula> I = M x (D²/4 + H²/3) / 4

Moment of inertia of cylinder: I (kg·m²) Cylinder weight: M (kg) Cylinder diameter: D (m) Cylinder length: H (m)



(3) Moment of inertia of cuboid 1

* The same formula can be applied irrespective of the height of the cuboid (also for rectangular plate)

<Formula> I = M x (A² + B²) / 12

Moment of inertia of cuboid: I (kg·m²) Cuboid weight: M (kg) First side of cuboid: A (m) Second side of cuboid: B (m)



Step 2 When the center of the object is offset from the rotational axis

(4) Moment of inertia of cylinder 3

* The same formula can be applied irrespective of the height of the cylinder (also for circular plate)

$\langle Formula \rangle I = M \times D^2/8 + M \times L^2$

Moment of inertia of cylinder: I (kg·m²) Cylinder weight: M (kg) Cylinder diameter: D (m) Distance from rotational axis to center: L (m)



(5) Moment of inertia of cylinder 4

<Formula> I = M x (D²/4 + H²/3) / 4 + M x L²

Moment of inertia of cylinder: I (kg·m²) Cylinder weight: M (kg) Cylinder diameter: D (m) Cylinder length: H (m) Distance from rotational axis to center: L (m)



(6) Moment of inertia of cuboid 2

* The same formula can be applied irrespective of the height of the cuboid (also for rectangular plate)

<Formula> I = M x (A² + B²) / 12 + M x L²

Moment of inertia of cuboid: I (kg·m²) Cuboid weight: M (kg) First side of cuboid: A (m) Second side of cuboid: B (m) Distance from rotational axis to center: L (m)



Mounting method

The parallel type can be mounted and fixed from 5 sides and the side-mounted type from 4 sides.

The body includes tapped mounting holes for mounting. The mounting surface should be a machined surface or a plane with similar accuracy.

For fixation, use all the screw holes (4 holes) on the surface to be used for mounting. If not all the screw holes are used, depending on the load applied to the body, the bolts or screw holes may be damaged.

When fixing the parallel type to the bottom surface, be careful not to cause interference with the movable range of the rotating movable stopper.



(bottom) Movable stopper Movable stopper rotation range

Side-mounted type



Options



GRS-S1N-M

GRS-S2N-M

GRS-S1P-M

Vhen ordering by single product model number, a mounting bracket and bolts will also be included)

NPN

PNP



Sensor 1

pcs.

RCP6-RTCKMPE/RTCKMPI

RTCKMRE/RTCKMRI

Maintenance parts

When placing an order for a replacement cable, please use the model name shown below.

Table of compatible cables

	Connected controller	Integrated motor-encoder cable	Integrated motor-encoder robot cable		
Rotation cable	PCON				
	MCON	CB-CAN-MPA	CB-CAN-MPA□□□-RB		
	MSEL				
	RCON				
	RCM-P6PC				
		Solenoid driver cable *Non-robot cable			
Grip cable		CB-GRS-PCS			

* Please indicate the cable length (L) in \[
], e.g.) 080 = 8m, maximum 15m



Actuator side DF62DL-24S-2.2C (HIROSE ELECTRIC CO., LTD.)			Controller side PADP-24V-1-S (J.S.T.MFG.CO.,LTD.)			
Color (wiring)	Signal name	Pin No.		Pin No.	Signal name	Color (wiring)
Blue(AWG22/19)	øA	3		1	øA	Blue(AWG22/19)
Orange(AWG22/19)	VMM	5		2	VMM	Orange(AWG22/19)
Brown(AWG22/19)	øB	10		3	øB	Brown(AWG22/19)
Gray(AWG22/19)	VMM	9		4	VMM	Gray(AWG22/19)
Green(AWG22/19)	ø_A	4		5	ø_A	Green(AWG22/19)
Red(AWG22/19)	ø_B	15		6	ø_B	Red(AWG22/19)
Light blue (AWG26)	SA [mABS]	12	$\vdash \frown$	11	SA [mABS]	Light blue (AWG26)
Orange(AWG26)	SB [mABS]	17	$\vdash \vdash \vdash \vdash$	12	SB [mABS]	Orange(AWG26)
Green(AWG26)	A+	1		13	A+	Green(AWG26)
Brown(AWG26)	A-	6		14	A-	Brown(AWG26)
Gray(AWG26)	B+	11		15	B+	Gray(AWG26)
Red(AWG26)	B-	16	\vdash \vdash \vdash	16	В-	Red(AWG26)
Black(AWG26)	VPS	18		18	VPS	Black(AWG26)
Yellow(AWG26)	LS+	8	$\vdash \frown$	7	LS+	Yellow(AWG26)
Light blue (AWG26)	BK+	20		9	BK+	Light blue (AWG26)
Orange(AWG26)	BK-	2		10	BK-	Orange(AWG26)
Gray(AWG26)	VCC	21		17	VCC	Gray(AWG26)
Red(AWG26)	GND	7		19	GND	Red(AWG26)
Brown(AWG26)	LS-	14		8	LS-	Brown(AWG26)
Green(AWG26)	LS_GND	13	$-\chi.y-$	20	LS_GND	Green(AWG26)
-	-	19		22	-	-
Pink (AWG26)	CF_VCC	22	$\vdash / - $	21	CF_VCC	Pink (AWG26)
-	-	23	/ \	23	-	-
Black(AWG26)	FG	24	Purple(AWG26)	24	FG	Black(AWG26)









