

Mach 3 Specifications

Linear Straightness Accuracy	0.038 mm per 1 m	0.0015 in per 3 ft
Cut Speed	7.6 m/min	Up to 300 ipm
Traverse Speed	12.7 m/min	Up to 500 ipm
Repeatability	0.05 mm	0.002 in
Z Travel	150 mm, 178 mm (depending on cutting head technology)	5.9 in, 7 in (depending on cutting head technology)

Model	Work envelope	
1313b	1.3 m x 1.3 m	4 ft x 4 ft
2513b	2.5 m x 1.3 m	8 ft x 4 ft
3020b	3 m x 2 m	10 ft x 6.5 ft
4020b	4 m x 2 m	13 ft x 6.5 ft
7320b	7.3 m x 2 m	24 ft x 6.5 ft

ADDITIONAL OPTIONS & ACCESSORIES

- Catcher Tanks in Stainless steel or Mild Steel
- Water Level Control
- Abrasive Removal System
- FlowTeach™ with Wireless Pendant
- UltraPierce™ Material Piercing Assist
- Laser Edge Finder
- FlowNest® Software
- FlowShift Vectorization Software
- High-Pressure Pump Option up to 6,500 bar [94,000 psi]
- And More



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MACH 3 2513b
*See additional sizes and specifications on back



MACH 3 WATERJET SERIES

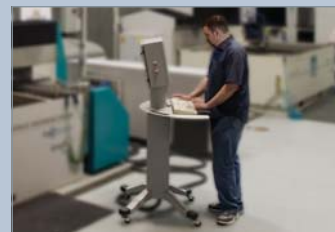


THE WORLD'S MOST POPULAR WATERJET



COMPREHENSIVE SOFTWARE SUITES

Easy to use FlowMaster® and FlowXpert™ software suites allow you to program a part in minutes – virtually any material, any thickness.



ROLL-AROUND CONTROL

Convenient roll-around operating console easily reaches your entire work envelope. All diagnostics from your integrated waterjet are displayed on your PC.



PROVEN PERFORMANCE

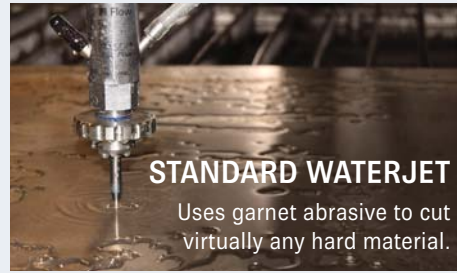
Thousands of installations worldwide have earned our Mach 3 the title of "The World's Most Popular Waterjet." More importantly, reliable performance, day in and day out is what means the most to our customers, and the Mach 3 consistently delivers proven results.

CUTTING HEAD TECHNOLOGY



PURE WATERJET

Hair-thin pure waterjet stream cuts soft materials.



STANDARD WATERJET

Uses garnet abrasive to cut virtually any hard material.



DYNAMIC WATERJET®

Three times faster and more accurate than Standard Waterjet.



DYNAMIC XD

The accuracy and speed of Dynamic Waterjet brought to the 3D world.



UNMATCHED WATERJET AT A COMPETITIVE PRICE



MACH 3 2513b

*See additional sizes and specifications on back

A PUMP FOR EVERY APPLICATION



HYPERJET®

6,500 BAR [94,000 PSI]

With pressures rated at an industry leading 6,500 bar [94,000 psi] and continuous operating pressures of 6,000 bar [87,000 psi], HyperJet pumps provide maximum productivity.



INTENSIFIER

4,150 BAR [60,000 PSI]

With continuous operating pressure at 4,150 bar [60,000 psi], this is the longest lasting, lowest maintenance ultrahigh-pressure pump in the industry.



HYPLEX® PRIME

4,150 BAR [60,000 PSI]

With pressures rated at 4,150 bar [60,000 psi] and continuous operating pressures of 3,800 bar [55,000 psi], HyPlex Prime pumps are the highest pressure, most advanced direct drive pumps available today.

PRESSURE = PRODUCTIVITY

Flow offers the widest array of high-pressure pumps. Each is fully integrated with sensor driven diagnostics that are monitored by the Mach 3 operator station.

THE WORLD'S MOST POPULAR WATERJET



RUGGED MECHANICAL DESIGN

Heavy-duty two piece steel construction. Laser calibrated and ball bar inspected.



PREMIUM MOTION SYSTEM

Precision ball screw with spin-the-nut technology and high-resolution digital drives provides highly accurate, quick movement.



ULTIMATE ACCESSIBILITY

Open design with full worktable access on three sides for easy loading and unloading of material.



PASER CUTTING SYSTEM

Reliable abrasive delivery and cutting package that precisely meters abrasive and provides perfect stream alignment.

PRESSURE = PRODUCTIVITY

The physics are simple and the results are conclusive: the faster your waterjet stream moves, the faster you can cut. A faster waterjet stream also uses less abrasive.

Cut Faster. Lower Costs. Increase Production.

Whether you are prototyping one-off parts or producing large quantities of parts, higher pressure will get your job done significantly faster and at an overall lower cost.



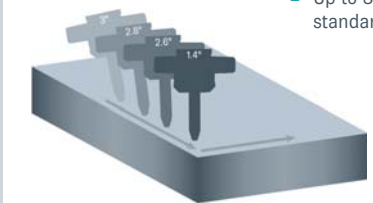
SMARTSTREAM™ TECHNOLOGY

Our exclusive SmartStream technology uses patented complex mathematical models that automatically adjust your cutting stream based on the material parameters you choose. Simply select your material type and thickness from the library of over 100 tested and pre-programmed materials. SmartStream will calculate the correct speed and angles to provide you with a precise part at the fastest speed possible.

DYNAMIC WATERJET® – DYNAMICALLY SUPERIOR PARTS

Our patented Dynamic Waterjet works unlike any other system. Using our SmartStream technology, Dynamic Waterjet not only counters stream lag and taper (characteristics inherent to waterjet), but also automatically tilts and monitors the speed of your cutting head on the fly. This ensures the part you pick up off the table is cut as quickly as possible, and to high precision.

- Exacting precision: +/- 0.0254 mm [+/- .001 in]
- Up to 3x faster than standard systems



DYNAMIC WATERJET® XD – DYNAMICALLY SUPERIOR PARTS

Dynamic XD incorporates the unique capabilities of SmartStream technology and Dynamic Waterjet for bevel cutting. This distinctive Flow technology can cut with 5-axis motion, even cutting compound angles with improved speed and accuracy. Easily cut flat stock with up to +/- 60° of motion.

Test cut for safety required on all formed and 3D parts.

