



iTOK

Highly flexible industrial couplings for flexibly mounted engines

www.reich-kupplungen.com



SIMPLY **POWERFUL.**





D2C – Designed to Customer

The guiding principle of Designed to Customer is the recipe for success behind REICH. In addition to the catalogue products, we supply our customers with couplings developed to their specific requirements. The designs are mainly based on modular components to provide effective and efficient customer solutions. The special nature of our close cooperation with our partners ranges from; consulting, development, design, manufacture and integration to existing environments, to customer-specific production, logistics concepts and after-sales service - worldwide. This customer-oriented concept applies to both standard products and production in small batch sizes.

The company policy at REICH embraces, first and foremost, principles such as customer satisfaction, flexibility, quality, prompt delivery and adaptability to the requirements of our customers.

REICH supplies not only a coupling, but a solution:
Designed to Customer – SIMPLY **POWERFUL**.





iTOK

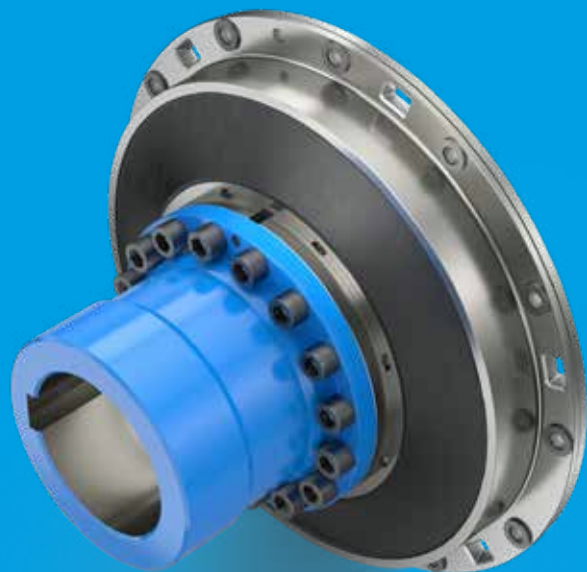
Contents

Coupling Information

- 04** General Technical Description
- 05** Advantages and Uses
- 06** Standard Types
- 08** General Technical Data
- 12** Materials
- 13** Selection of the Coupling Size
- 20** Permissible Shaft Displacement
- 21** Data Required for Coupling Size Selection

Dimension Tables

- 14** Type iTOK...F2K
- 16** Type iTOK...D F2K
- 18** Type iTOK...R TK



iTOK

Highly flexible industrial couplings for flexibly mounted engines

The highly flexible iTOK coupling has been specially designed for applications requiring extremely low torsional stiffness. Furthermore it is particularly well suited to the compensation of axial and radial displacements of flexibly mounted engines. The wide range of flexible coupling elements and adaptive designs provides standard solutions for a wide variety of different tasks. These can be complemented by specific customised designs on request (D2C).

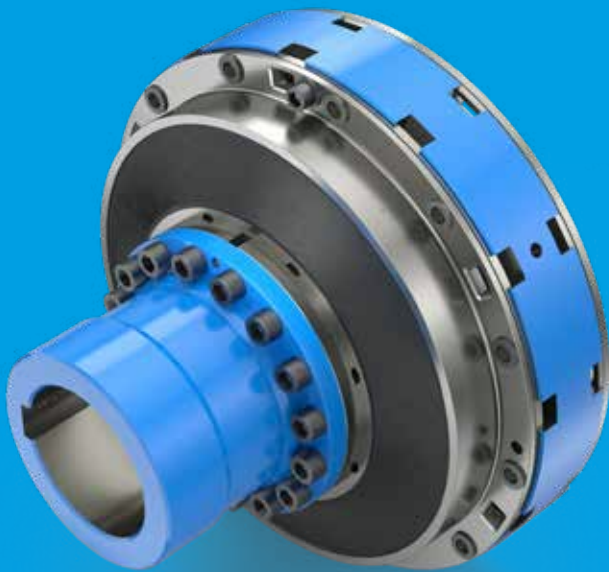
The flexible element is designed to combine high torque transmission capacity and high displacement capacity with high speed capability. Its rigidity can be adapted to requirements by selecting different rubber qualities. The adaptive designs are based on the standard flywheel adapter dimensions according to SAE J 620. The iTOK coupling series comprises coupling sizes for a torque range from 600 Nm to 60 000 Nm.

The extremely low torsional stiffness allows for a safe and over critical layout of the coupling. During start and stop operations,

the resonance range is passed through quickly, and excellent decoupling between the combustion engine and the driven machine is achieved over the entire operating speed range.

The iTOK coupling enables direct connection between the engine and the driven machine and is capable of compensating for misalignments resulting from the flexible mounting without requiring any additional components. Most versions even allow for radial disassembly. Restoring forces remain within the permissible limits despite good displacement capability, with a significant reduction in assembly effort and smooth running of the drive (noise reduction).

The iTOK couplings comply with ATEX explosion protection. They are certified according to Directive 2014/34/EU and may be used in explosive environments (categories 2 + 3). ATEX documentation to supplement the operating instructions is available on request.




iTOK

Nominal torques from 600 Nm to 60 000 Nm

iTOK

Advantages and Uses

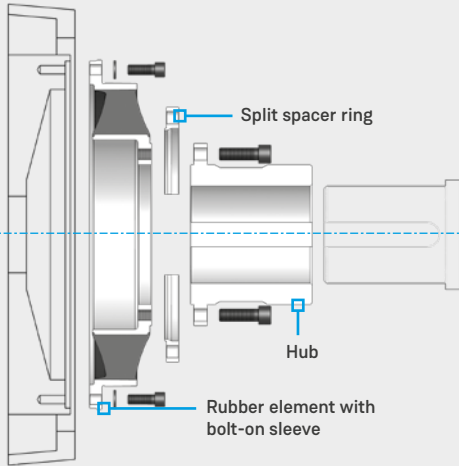
Key features and benefits of the iTOK coupling:

→ Highly flexible transmission element with high torsional elasticity with different shore hardnesses	→ Optimal torsional vibration tuning with shifting of resonances into non-critical operating ranges. Preserves your drive train
→ High torsional vibration and shock load damping capability	→ Drive train protection for lower lifecycle costs (LCC)
→ Compensation of misalignments and easy positioning of the drive and drive train possible	→ Little assembly effort Cost savings due to fast work processing
→ Direct connection to flywheels according to customer specifications Ready-to-install custom solution	→ Easier installation Fewer components Low investment costs
→ Diverse designs achievable with modular construction	→ Large field of application Custom-fit and cost-effective solution
→ Compensation of axial, radial and angular displacements	→ Your system achieves a high level of operational stability with reduced loads, thereby increasing your productivity.
→ Radial (dis)assembly of the coupling element	→ Short installation and repair times resulting in high economic efficiency
→ Maintenance-free	→ Little effort during the period of use You have fewer downtimes. Less maintenance for optimised operating costs
→ Extended range of application due to ATEX certification in accordance with Directive 2014/34/EU 	→ Use also possible in explosive atmosphere with corresponding safety requirements

iTOK

Standard Types

Type iTOK...F2K

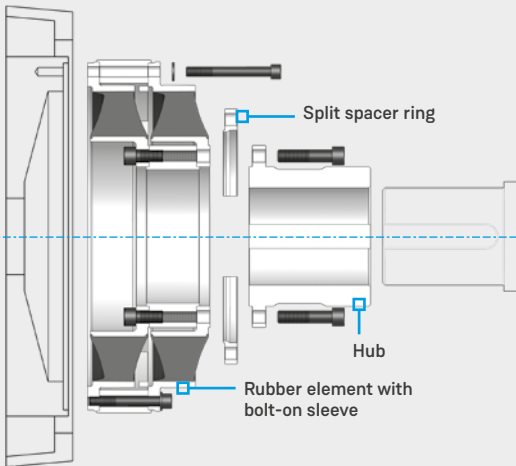


Flange coupling for radial element change

Type iTOK...F2K allows the detached element to be replaced without moving the coupled machines, provided that the shaft of the driven machine does not protrude from the coupling hub.

- + **Advantage: possible to change element without having to move the coupled machines!**

Type iTOK...D F2K

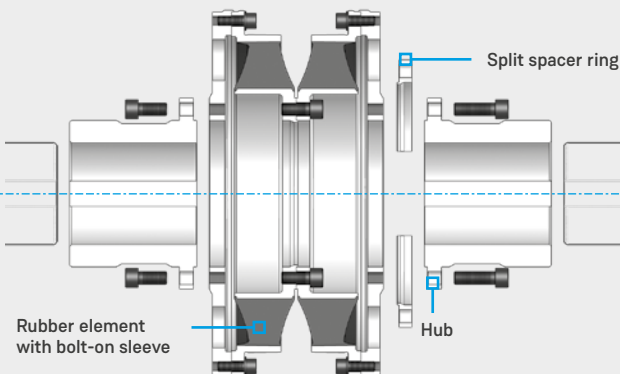


Flange coupling for radial element change

In type iTOK...D F2K, two coupling elements acting in parallel are used. It is therefore designed for the transmission of higher torques. This type enables the flexible coupling elements to be replaced without moving the coupled machines.

- + **Advantage: possible to change elements without having to move the coupled machines! High torque transmission capacity in the most confined spaces.**

Type iTOK...R TK



Shaft coupling for radial element change

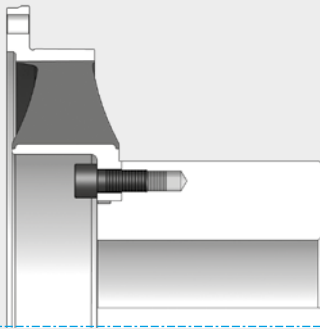
The iTOK...R TK design uses two coupling elements acting in series. This provides increased coupling flexibility.

This type enables the flexible coupling elements to be replaced without moving the coupled machines.

- + **Advantage: high coupling elasticity. possible to change elements without having to move the coupled machines!**

Flange coupling

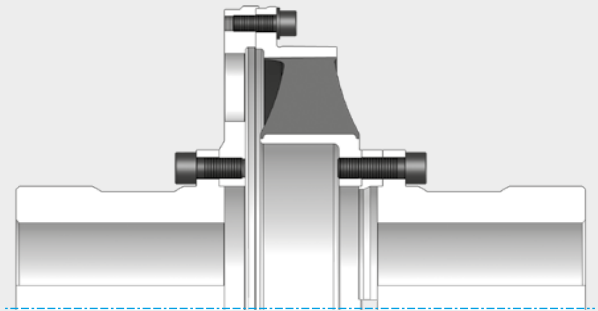
with hub and coupling element.



Type iTOK...F2

Shaft coupling

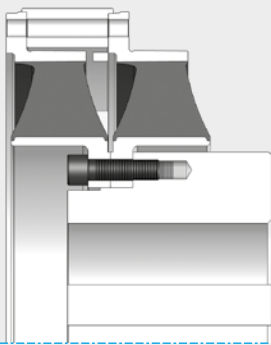
coupling element with separable flange, spacer ring and two hubs.



Type iTOK...TK

Flange coupling

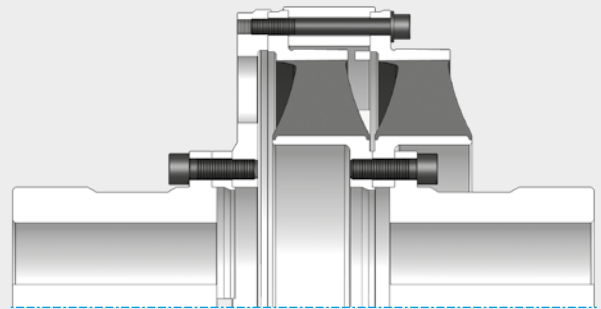
with hub and two coupling elements operating in parallel.



Type iTOK...D F2

Shaft coupling

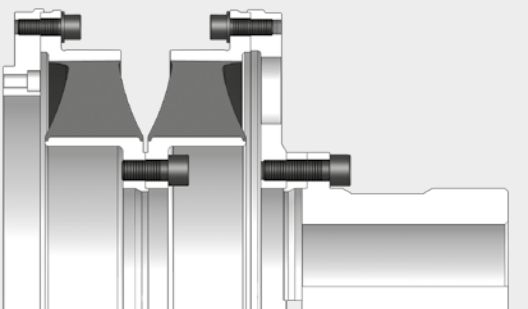
with two coupling elements acting in parallel, separable flange, spacer ring and two hubs.



Type iTOK...D TK

Flange coupling

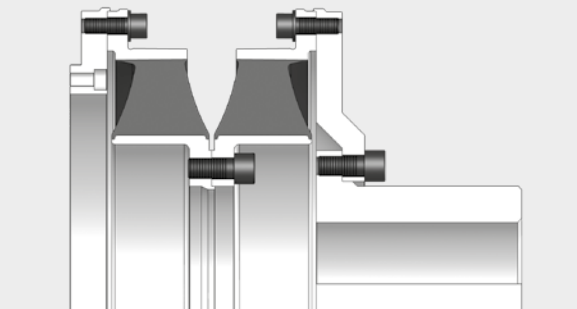
with two coupling elements acting in series, separable flange, spacer ring, adapter and hub.



Type iTOK...R F2K
with separable flange

Flange coupling

with two coupling elements acting in series, union flange, spacer ring, adapter and hub.



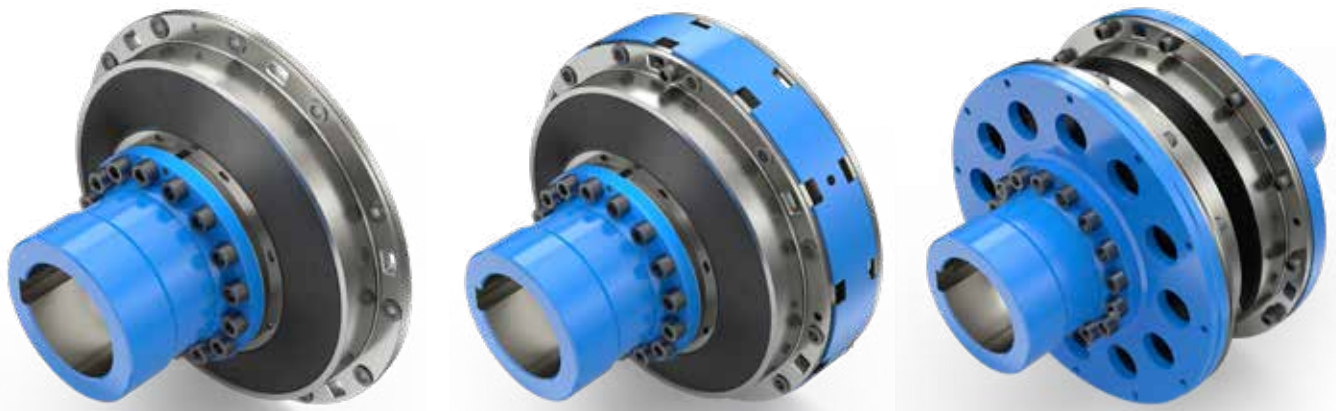
Type iTOK...R F2K
with union flange

iTOK

General Technical Data

F2K standard version with 1 element in natural/synthetic caoutchouc

Coupling size	Element version	Nominal torque	Maximum torque	Continuous fatigue torque	Power loss	Dynamic torsional rigidity	Axial rigidity	Radial rigidity	Angular rigidity	Flange size SAE J 620	Max. speed
		T_{KN} [Nm]	$T_{K max}$ [Nm]	$T_{KW (10 Hz)}$ [Nm]	$P_{KV (30 °C)}$ [W]	$C_T dyn$ [Nm/rad]	C_a [N/mm]	C_r [N/mm]	C_w [Nm/°]		n_{max} [min ⁻¹]
iTOK 600	HN	600	1500	200	68	1170	180	618	11	8	7800
	WN				73	1640	250	869	16		
	NN				79	2540	380	1350	24		
	SN				67	3600	540	1910	34		
iTOK 1000	HN	1000	2500	330	121	1800	180	639	16	10	6400
	WN				130	2520	260	897	23		
	NN				139	3900	400	1390	36		
	SN				118	5500	560	1970	50		
iTOK 1600	HN	1600	4000	530	139	4000	290	989	38	11,5	5700
	WN				149	5700	400	1390	54		
	NN				160	8800	620	2160	83		
	SN				136	12400	880	3050	118		
iTOK 2300	HN	2300	5750	770	214	5500	360	1300	55	11,5	5400
	WN				228	7800	510	1820	78		
	NN				245	12100	790	2820	121		
	SN				208	17100	1120	3990	171		
iTOK 3500	HN	3500	8750	1200	370	7800	280	942	69	14	4100
	WN				393	11000	400	1330	97		
	NN				424	17000	610	2050	150		
	SN				360	24000	870	2900	212		
iTOK 5000	HN	5000	12500	1700	550	10500	410	1410	102	14	4100
	WN				590	14700	570	1980	143		
	NN				634	22800	880	3060	221		
	SN				537	32300	1250	4340	313		
iTOK 6500	HN	6500	16250	2200	541	17900	630	2280	184	14	4100
	WN				576	25200	890	3200	258		
	NN				622	38900	1380	4960	399		
	SN				527	55100	1950	7020	565		
iTOK 9000	HN	9000	22500	3000	621	29000	660	2320	281	18	3400
	WN				663	40700	930	3250	394		
	NN				714	63000	1440	5040	610		
	SN				605	89200	2040	7130	864		
iTOK 12500	HN	12500	31250	4200	875	40300	990	3660	436	18	3400
	WN				933	56700	1390	5140	612		
	NN				1010	87700	2150	7960	947		
	SN				854	124000	3050	11300	1350		
iTOK 18000	HN	18000	45000	6000	1350	53400	850	3000	527	21	2800
	WN				1440	75000	1190	4210	741		
	NN				1550	116000	1840	6520	1150		
	SN				1320	164000	2610	9230	1630		
iTOK 24000	HN	24000	60000	8000	1310	98000	1600	5950	1090	21	2800
	WN				1390	138000	2250	8370	1520		
	NN				1500	213000	3490	13000	2360		
	SN				1270	302000	4940	18400	3330		
iTOK 30000	HN	30000	75000	10000	1540	130000	1900	7120	1460	24	2600
	WN				1640	183000	2670	10100	2050		
	NN				1770	283000	4130	15500	3180		
	SN				1500	401000	5850	22000	4490		



D F2K standard version with 2 elements switched in parallel in natural/synthetic caoutchouc

Coupling size	Element version	Nominal torque	Maximum torque	Continuous fatigue torque	Power loss	Dynamic torsional rigidity	Axial rigidity	Radial rigidity	Angular rigidity	Flange size SAE J 620	Max. speed
		T_{KN} [Nm]	$T_{K max}$ [Nm]	T_{KW} (10 Hz) [Nm]	P_{KV} (30 °C) [W]	$C_{T dyn}$ [Nm/rad]	C_a [N/mm]	C_r [N/mm]	C_w [Nm/°]		n_{max} [min ⁻¹]
iTOK 9000 D	HN	18 000	45 000	6 000	1242	58 000	1320	4640	743	18	3400
	WN				1326	81400	1860	6500	1050		
	NN				1428	126 000	2880	10 080	1620		
	SN				1210	178 400	4080	14260	2290		
iTOK 12500 D	HN	25 000	62 500	8 300	1750	80 600	1980	7320	1410	18	2950
	WN				1866	81400	2780	10 280	1990		
	NN				2020	175 400	4300	15 920	3070		
	SN				1708	248 000	6100	22 600	4350		
iTOK 18000 D	HN	36 000	90 000	12 000	2700	106 800	1700	6000	1500	21	2500
	WN				2880	150 000	2380	8420	2110		
	NN				3100	232 000	3680	13040	3260		
	SN				2640	328 000	5220	18460	4610		
iTOK 24000 D	HN	48 000	120 000	16 000	2620	196 000	3200	11900	3210	24	2350
	WN				2780	276 000	4500	16740	4510		
	NN				3000	426 000	6980	26 000	6980		
	SN				2540	604 000	9880	36 800	9890		
iTOK 30000 D	HN	60 000	150 000	20 000	3080	260 000	3800	14240	4370	24	2300
	WN				3280	366 000	5340	20200	6140		
	NN				3540	566 000	8260	31000	9510		
	SN				3000	802 000	11700	44 000	13500		

R TK standard version with 2 elements switched in series in natural/synthetic caoutchouc

Coupling size	Element version	Nominal torque	Maximum torque	Continuous fatigue torque	Power loss	Dynamic torsional rigidity	Axial rigidity	Radial rigidity	Angular rigidity	Flange size SAE J 620	Max. speed
		T_{KN} [Nm]	$T_{K max}$ [Nm]	T_{KW} (10 Hz) [Nm]	P_{KV} (30 °C) [W]	$C_{T dyn}$ [Nm/rad]	C_a [N/mm]	C_r [N/mm]	C_w [Nm/°]		n_{max} [min ⁻¹]
iTOK 600 R	HN	600	1500	200	136	585	90	177	6	8	7800
	WN				146	820	125	249	8		
	NN				158	1270	190	385	12		
	SN				134	1800	270	545	17		
iTOK 1000 R	HN	1000	2500	330	242	900	90	178	8	10	6400
	WN				260	1260	130	250	12		
	NN				278	1950	200	386	18		
	SN				236	2750	280	547	25		
iTOK 1600 R	HN	1600	4000	530	278	2000	145	352	19	11,5	5700
	WN				298	2850	200	494	27		
	NN				320	4400	310	765	42		
	SN				272	6200	440	1090	59		
iTOK 2300 R	HN	2300	5750	770	428	2750	180	399	28	11,5	5000
	WN				456	3900	255	561	39		
	NN				490	6050	395	868	60		
	SN				416	8550	560	1230	85		
iTOK 3500 R	HN	3500	8750	1200	740	3900	140	353	34	14	4100
	WN				786	5500	200	495	48		
	NN				848	8500	305	766	75		
	SN				720	12000	435	1090	106		
iTOK 5000 R	HN	5000	12500	1700	1100	5250	205	438	51	14	4100
	WN				1180	7350	285	616	71		
	NN				1268	11400	440	953	111		
	SN				1074	16150	625	1350	157		
iTOK 6500 R	HN	6500	16250	2200	1082	8950	315	765	92	14	4100
	WN				1152	12600	445	1080	129		
	NN				1244	19450	690	1670	200		
	SN				1054	27550	975	2360	283		
iTOK 9000 R	HN	9000	22500	3000	1242	14500	330	873	141	18	3400
	WN				1326	20350	465	1230	197		
	NN				1428	31500	720	1900	305		
	SN				1210	44600	1020	2690	432		
iTOK 12500 R	HN	12500	31250	4200	1750	20150	495	1130	218	18	3400
	WN				1866	28350	695	1590	306		
	NN				2020	43850	1075	2460	474		
	SN				1708	62000	1525	3480	671		
iTOK 18000 R	HN	18000	45000	6000	2700	26700	425	1060	264	21	2500
	WN				2880	37500	595	1490	371		
	NN				3100	58000	920	2300	574		
	SN				2640	82000	1305	3260	812		
iTOK 24000 R	HN	24000	60000	8000	2620	49000	800	2010	541	21	2500
	WN				2780	69000	1125	2820	760		
	NN				3000	106500	1745	4360	1180		
	SN				2540	151000	2470	6180	1670		
iTOK 30000 R	HN	30000	75000	10000	3080	65000	950	2380	729	24	2300
	WN				3280	91500	1335	3340	1030		
	NN				3540	141500	2065	5170	1590		
	SN				3000	200500	2925	7320	2250		

Shore hardness Sh A and relative damping ψ

Element version	Sh A	ψ
HN	48	0.4
WN	56	0.6
NN	66	1.0
SN	74	1.2

i Due to the physical properties of the rubber material, the measurable rubber hardness is subject to a variation that is defined as $\pm 5^\circ$ Shore A according to DIN 53505. However, this variation is minimised by our own rubber production.

General Technical Information

The technical data applies only to the complete coupling or the corresponding coupling elements. It is the customer/user's responsibility to ensure that there are no inadmissible loads acting on any of the components. In particular, existing connections, e.g. bolted connections, must be checked with regard to the torques to be transmitted. If necessary, further measures, such as additional reinforcement with pins, may be necessary. It is the customer/user's responsibility to make sure the dimensioning of

the shaft and keyed or other connection, e.g. shrinking or clamping connection, is correct. All components that can rust are protected against corrosion as standard.

REICH have an extensive range of couplings and coupling systems to cover nearly every drive configuration. Customised solutions can be developed and manufactured even in small batches or as prototypes. In addition calculation programs are available for all necessary dimensioning.

iTOK

Technical configuration/ materials



Flange:

The flange is used for the connection between the outer ring of the coupling element and the coupling hub. For this purpose there are corresponding bores on the circumference of the coupling flange as well as on the inner diameter. There are also large ventilation holes in the flange. The flange is made of steel, aluminium or cast iron, depending on the coupling size.



Adapter flange:

The adapter flange is made of steel, aluminium or cast iron and is used to connect the coupling element to the drive.



Coupling element:

The highly flexible coupling element consists of an inner sleeve, elastomer body and outer ring; the connection is designed as an elastomer-metal connection. In many applications the outer ring is designed as an SAE connection; other connections can be implemented with an adapter flange. The outer ring and inner sleeve are made of steel, aluminium or cast iron. The flexible part consists of natural or synthetic rubber, depending on the application temperature.



Coupling hub:

The coupling hub is usually made of steel. The coupling hub can be supplied undrilled, pre-drilled or with finished bores and keyways upon the customer's request. It is mounted on the shaft of the driven machine where it is fastened into position. For this purpose, there may be a set screw or threaded bores for an end plate. The coupling hub is screwed together with a coupling element or a flange. Complete couplings come with matching bolts which are included in the scope of supply.



Union flange:

The union flange connects the coupling element to the coupling hub and is used for radial disassembly of the coupling element without moving the two connected units. It is mounted together with the coupling hub and consists of steel, aluminium or cast iron, depending on the coupling size.



Split spacer ring:

The split spacer ring enables radial disassembly of the coupling without having to move the two connected units. It is installed using 2 assembly screws.

Material Overview

Rubber mixture	Ambient temperature	Colour	Identifier
Natural / synthetic caoutchouc, standard version	-40 °C to +80 °C	black	...N
Natural/synthetic caoutchouc in temperature-resistant design	-25°C to +100°C	black	...T
Synthetic caoutchouc in temperature-resistant design*)	-25 °C to +120 °C	black	...Y

i *) technical data on request


iTOK

Selection of the Coupling Size


The coupling size, for use in combustion engines, is designed and selected with a view to torsional vibration. A general safety factor of $S = 1.3$ to 1.5 is to be applied for iTOK couplings for a preliminary design according to the engine torque T_{AN} . The coupling size selection is to be verified for the permissible coupling load by a torsional vibration calculation conducted by us on request.

When using an iTOK coupling in drives with large torque absorption fluctuations of the driven machine, an additional safety factor is to be applied. Take care not to operate the system constantly at resonance frequency in order to avoid damage to the coupling and the aggregates. Further information on torsional vibration analysis and the operation of highly flexible TOK couplings is available on request.


In selecting the coupling size, the following must be observed:

 The **nominal torque of the coupling T_{KN}** must be taken into account at every temperature and operating load of the coupling while observing the service factors S (e.g. temperature factor S_t) must be at least equal to the maximum nominal torque on the drive side T_{AN} ; the temperature in the immediate vicinity of the coupling must be taken into account.


$$T_{KN} \geq T_{AN} \cdot S_t$$

 The **nominal torque on the drive side T_{AN}** is calculated with the driving power P_{AN} and the coupling speed n_{AN} .


$$T_{AN} \text{ [Nm]} = 9\,550 \frac{P_{AN} \text{ [kW]}}{n_{AN} \text{ [min}^{-1}\text{]}}$$

 The **temperature factor S_t** allows for the decreasing load capacity of the coupling when affected by elevated ambient temperatures in the vicinity of the coupling. In this connection $S_t = S_{t1}$ is valid for standard version and $S_t = S_{t2}$ for silicone version.


Temperature t	60 °C	70 °C	80 °C	>80 °C
S_t	1.25	1.4	1.6	On request

 The **maximum torque capacity of the coupling, $T_{K \max}$** must be at least equal to the highest torque T_{\max} encountered in operation while taking the temperature factor S_t into account.

$$T_{K \max} \geq T_{\max} \cdot S_t$$

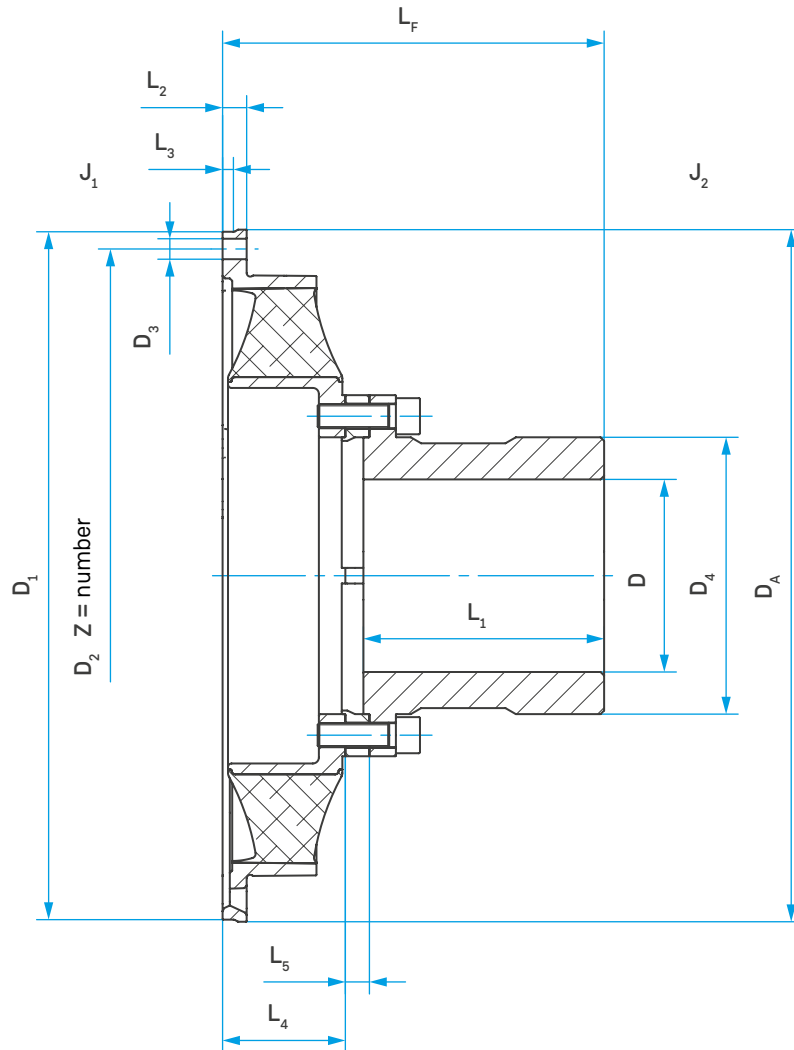
 A continuous torsional vibration analysis to verify the coupling selection must confirm that the permissible **continuous fatigue torque T_{KW}** is at least equal to the highest fatigue torque T_W under reversing stresses encountered throughout the operating speed range while taking into account the temperature and frequency.

$$T_{KW} (10 \text{ Hz}) \geq T_W \cdot S_t \cdot S_f$$

 The **frequency factor S_f** allows for the frequency dependence of the permissible continuous fatigue torque under reversing stresses $T_{KW} (10 \text{ Hz})$ with an operating frequency f_x .

$$S_f = \sqrt{\frac{f_x}{10}}$$

iTOK Type iTOK...F2K



Coupling details

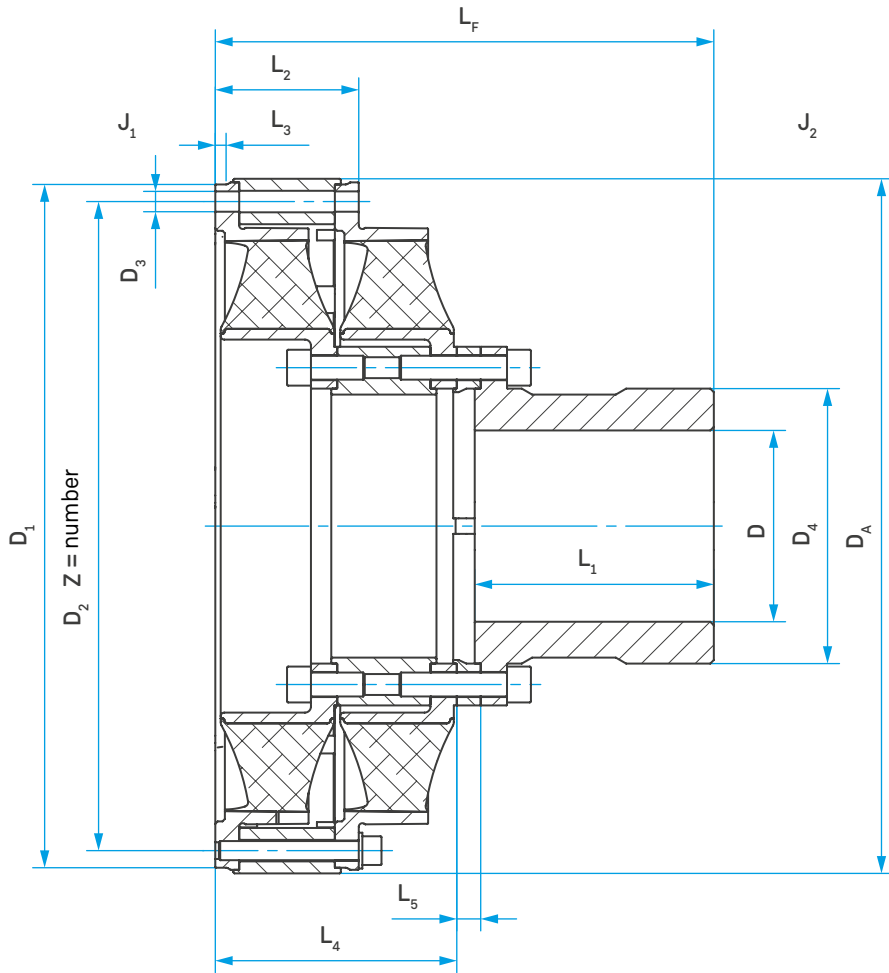
Coupling size	Flange connection for SAE J 620																
	SAE	D ₁	D ₂	D ₃	Z	D _A	D _{max}	D ₄	L ₁	L ₂	L ₃	L ₄	L ₅	L _F	J ₁ outer	J ₂ inner	Total mass
	Size	[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[kgm ²]	[kgm ²]	[kg]
iTOK 600	8	263.5	244.5	10.5	8	-	-	-	-	-	-	-	-	-	-	-	-
iTOK 1000	10	314.3	295.3	10.5	8	317	55	82	67	15	8	68	40	173	0,038	0,018	8.3
iTOK 1600	11,5	352.4	333.4	10.5	8	355	75	112	95	16	9	66	40	199	0.064	0.045	14.1
iTOK 2300	11,5	352.4	333.4	10.5	8	355	85	120	95	17	9	84	40	217	0.073	0.069	16.6
iTOK 3500	14	466.7	438.2	13	8	466,7	110	159	120	20	20	82,5	25	225	0.22	0.186	28.3
iTOK 5000	14	466.7	438.2	13	8	466,7	110	159	120	20	20	109	25	251	0.275	0.207	31.2
iTOK 6500	14	466.7	438.2	13	16	466,7	130	185	120	20	20	101	25	244	0.255	0.327	36.2
iTOK 9000	18	571.5	542.9	17	12	575	160	230	200	20	9	102	20	317	0.589	0.851	65.5
iTOK 12500	18	571.5	542.9	17	12	575	160	230	200	20	9	137	20	352	0.728	0.972	72.3
iTOK 18000	21	673.1	641.4	17	12	678	165	240	200	24	9	138	25	358	1.440	1.560	89.7
iTOK 24000	21	673.1	641.4	17	12	678	200	300	250	24	9	149	25	419	1.540	3.200	145.6
iTOK 30000	24	733.4	692.2	21	12	-	-	-	-	-	-	-	-	-	-	-	-

Order example iTOK...F2K

Coupling size	Element version according to "General Technical Data"	Type	Flange connection size acc. to SAE J 620	Mounting length L _F in mm	Mounting length of split spacer ring ZS L ₅
iTOK9000	.WN.	F2K.	18.	317	ZS20


Coupling designation: iTOK9000 .WN. F2K. 18. 317 ZS20

iTOK Type iTOK...D F2K



Coupling details

Coupling size	Flange connection for SAE J 620					D _A	D _{max}	D ₄	L ₁	L ₂	L ₃	L ₄	L ₅	L _F	J ₁ outer	J ₂ inner	Total mass
	SAE	D ₁	D ₂	D ₃	Z												
	Size	[mm]	[mm]	[mm]													
iTOK 9000 D	18	571.5	542.9	17	12	581	160	230	200	120	9	202	20	417	4.040	1.590	150.0
iTOK 12500 D	18	571.5	542.9	17	24	581	160	230	200	154	9	271	20	486	5.660	1.900	184.5
iTOK 18000 D	21	673.1	641.4	17	24	685	165	240	200	159	9	273	25	493	9.590	3.210	233.0
iTOK 24000 D	21 ¹⁾	673.1	641.4	17	24	685	200	300	250	170	9	295	25	565	10.450	6.190	365.8
iTOK 30000 D	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

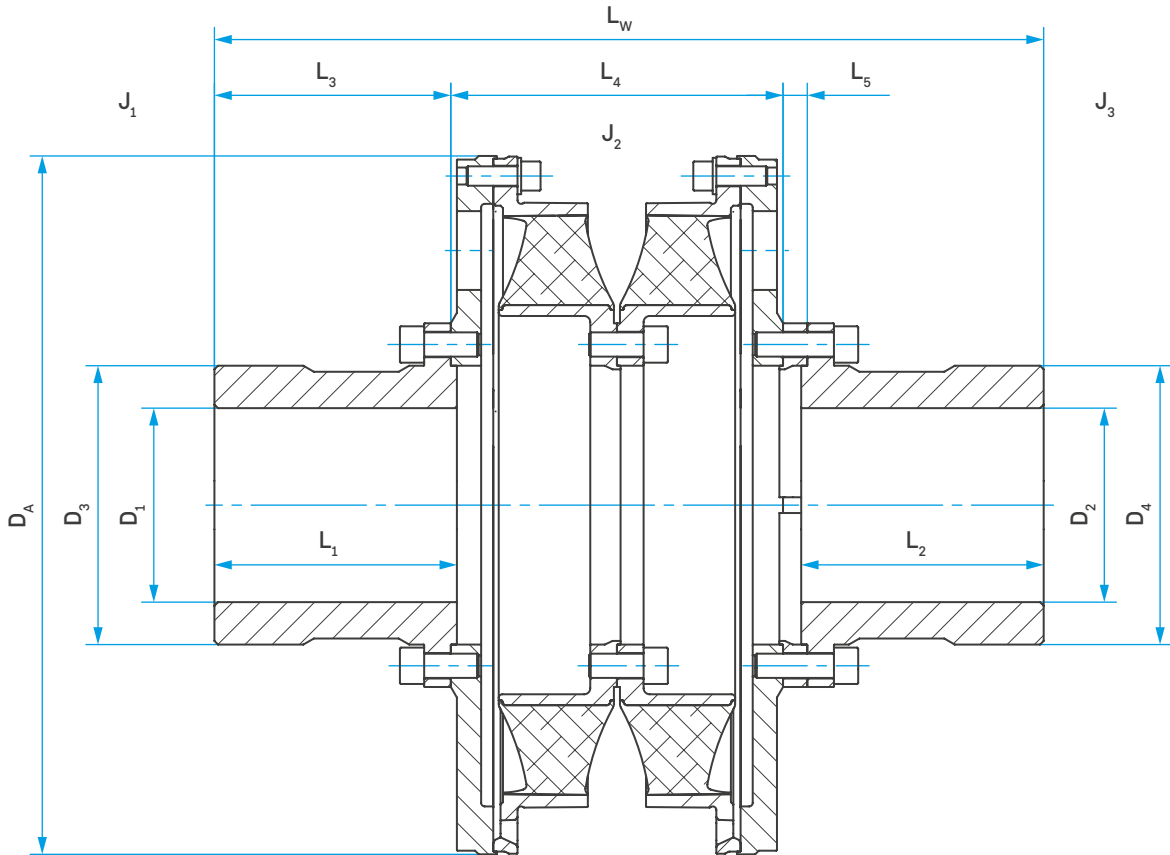
 1) Different flange and length dimensions on request

Order example iTOK...D F2K

Coupling size	Element version according to "General Technical Data"	Type	Flange connection size acc. to SAE J 620	Mounting length L _F in mm	Mounting length of split spacer ring ZS L ₅
iTOK9000D	.WN.	F2K.	18.	417	ZS20

Coupling designation: iTOK9000D .WN. F2K. 18. 417 ZS20

iTOK Type iTOK...R TK



Coupling details

Coupling size	D ₁ max. [mm]	D ₂ max. [mm]	D ₃ [mm]	D ₄ [mm]	D _A [mm]	L ₁ [mm]	L ₂ [mm]	L ₃ [mm]	L ₄ [mm]	L ₅ [mm]	L _W [mm]	J ₁ outer [kgm ²]	J ₂ inner [kgm ²]	J ₃ outer [kgm ²]	Total mass [kg]
iTOK 600 R	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
iTOK 1000 R	55	55	82	82	318	67	67	65	173	15	318	0.131	0.021	0.129	26.1
iTOK 1600 R	75	75	112	112	358	95	95	93	176	15	377	0.247	0.047	0.242	41.3
iTOK 2300 R	85	85	120	120	358	95	95	93	222	20	428	0.292	0.072	0.285	49.1
iTOK 3500 R	110	110	159	159	472	120	120	117.5	225	25	485	1.002	0.217	1.002	99.6
iTOK 5000 R	110	110	159	159	472	120	120	117	278	25	537	1.060	0.230	1.080	105.6
iTOK 6500 R	130	130	185	185	472	120	120	118	262	25	523	1.090	0.340	1.180	113.9
iTOK 9000 R	160	160	230	230	576	200	200	195	274	20	684	2.780	0.760	2.870	197.3
iTOK 12500 R	160	160	230	230	576	200	200	195	344	20	754	2.940	0.970	3.020	210.3
iTOK 18000 R	165	165	240	240	680	200	200	195	340	25	755	5.060	1.960	5.180	267.0
iTOK 24000 R	200	200	300	300	680	250	250	245	368	25	883	6.470	2.990	6.940	384
iTOK 30000 R	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Order example iTOK...R TK

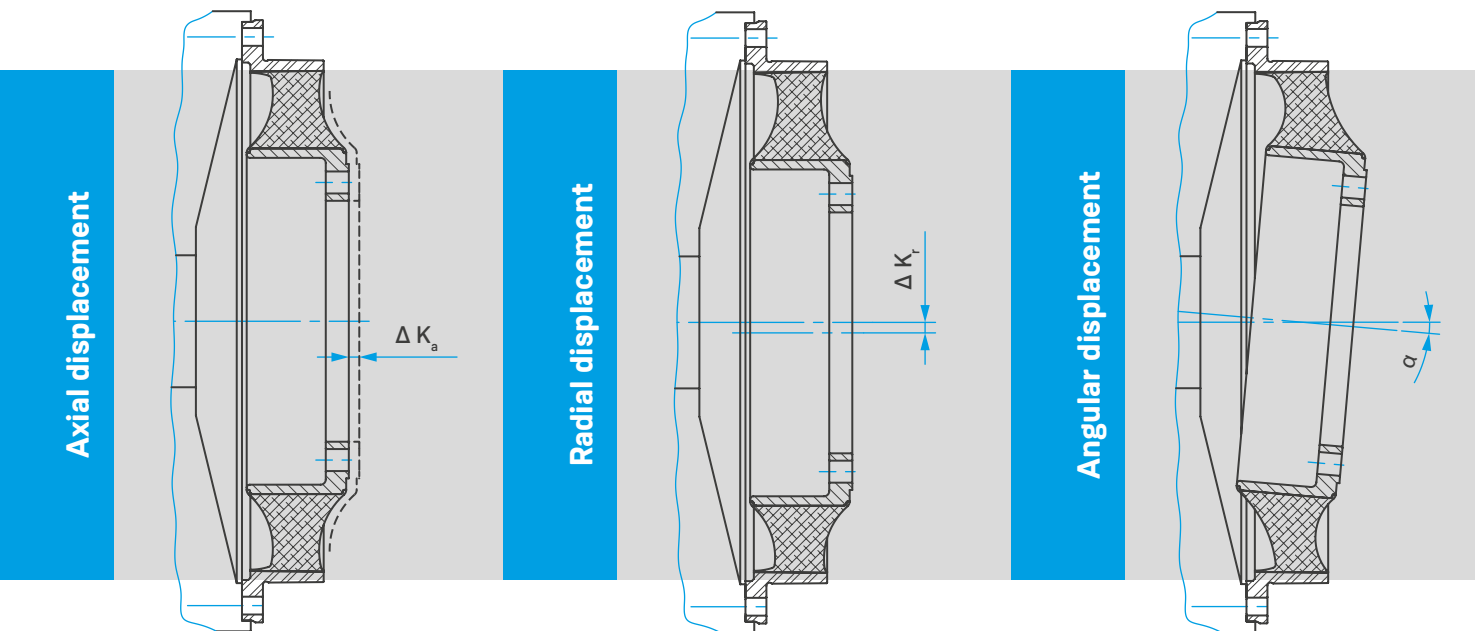
Coupling size	Element version according to "General Technical Data"	Type	Mounting length L _F in mm	Mounting length of split spacer ring ZS L ₅
iTOK9000R	.WN.	TK.	684	ZS20

Coupling designation: iTOK9000R .WN. TK. 684 ZS20

iTOK

Permissible shaft displacement

The permissibility of major shaft displacements depends on a number of factors such as coupling size, shore hardness of the element, operating speed and torque load of the coupling. The reference values listed below refer to an operating speed of $\approx 1\,500\text{ min}^{-1}$. Precise alignment prevents premature wear of the rubber element. Observe the operating instructions.



Technical specifications

Coupling size		iTOK 600	iTOK 1000	iTOK 1600	iTOK 2300	iTOK 3500	iTOK 5000	iTOK 6500	iTOK 9000	iTOK 12500	iTOK 18000	iTOK 24000	iTOK 30000
Max. permissible axial displacement ^{*)}	ΔK_a [mm]	±4.5	±5.5	±5	±5.5	+8	±8	±6.5	±6.5	±6.5	±9	±6	±6
Max. permissible radial displacement ^{*)}	ΔK_r [mm]	1.6	2.1	1.8	2.0	3.0	3.1	2.4	2.6	2.4	3.3	2.3	2.1
Max. permissible angular displacement ^{*)}	α [°]	3.0°	3.3°	2.3°	2.4°	2.8°	2.8°	2.1°	1.6°	1.3°	1.6°	1.1°	1.0°

i *) The values given apply to the iTOK...F2K and iTOK...D F2K types in rubber type WN for speed 1500 min^{-1} . For type iTOK...R TK double displacements apply. Recommended: for mounting, align to max. 20% ΔK for each direction of displacement. Values for other rubber types are available on request.

i Larger displacements of short duration, as may occur when starting and stopping the diesel engine, are permissible. These maximum displacements must not occur simultaneously. The maximum permissible displacements cannot be combined with torsional vibrations and must be reduced if necessary.

Data required for coupling size selection

General

1. Project: _____
2. Application (combined heat and power unit, emergency power generator, fire pump, ...): _____
3. Operating mode (continuous operation, emergency power operation, ...): _____
4. Place of operation/location: _____ Ambient temperature: T_u _____ [°C]
5. Certification/class/requisite rules for selecting the coupling size: _____

Engine side

1. Engine (manufacturer, designation/type): _____ Diesel Gas
2. Engine power (nominal operation): P _____ [kW]
3. Engine speed (nominal speed): n _____ [min⁻¹]
4. Idling speed available? yes no
If adjustable from: n _____ [min⁻¹] to _____ [min⁻¹]
5. If variable speed operation, speed range from: n _____ [min⁻¹] to _____ [min⁻¹]
! Please attach corresponding speed/torque/power diagram.
6. Total stroke volume: V_H _____ [ccm] R/V (angle): _____ Number of cylinders: _____
7. Moments of inertia engine incl. damper without flywheel: J _____ [kgm²]
Moments of inertia flywheel: J _____ [kgm²]
Total moments of inertia of the engine (incl. damper, flywheel, etc.): J _____ [kgm²]

Output side

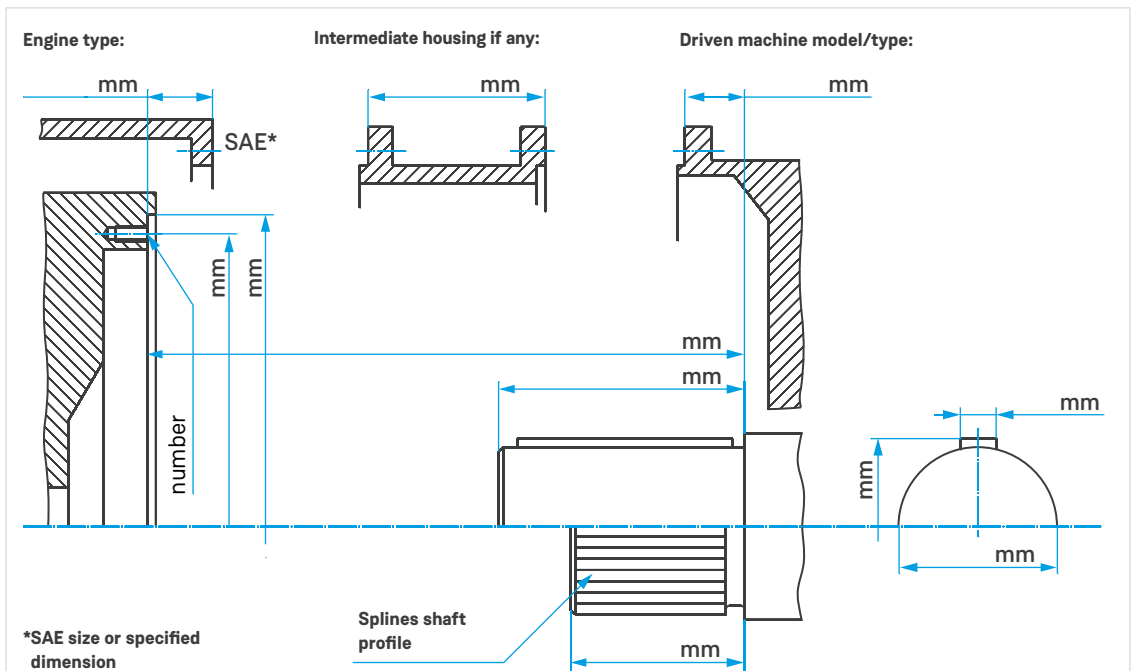
1. Type (generator, pump transfer case, pump, compressor, ...): _____
2. Type (manufacturer, designation): _____
3. Moments of inertia: J _____ [kgm²]
4. Connection dimensions (D x L, toothed shaft (standard), flange, ...): _____

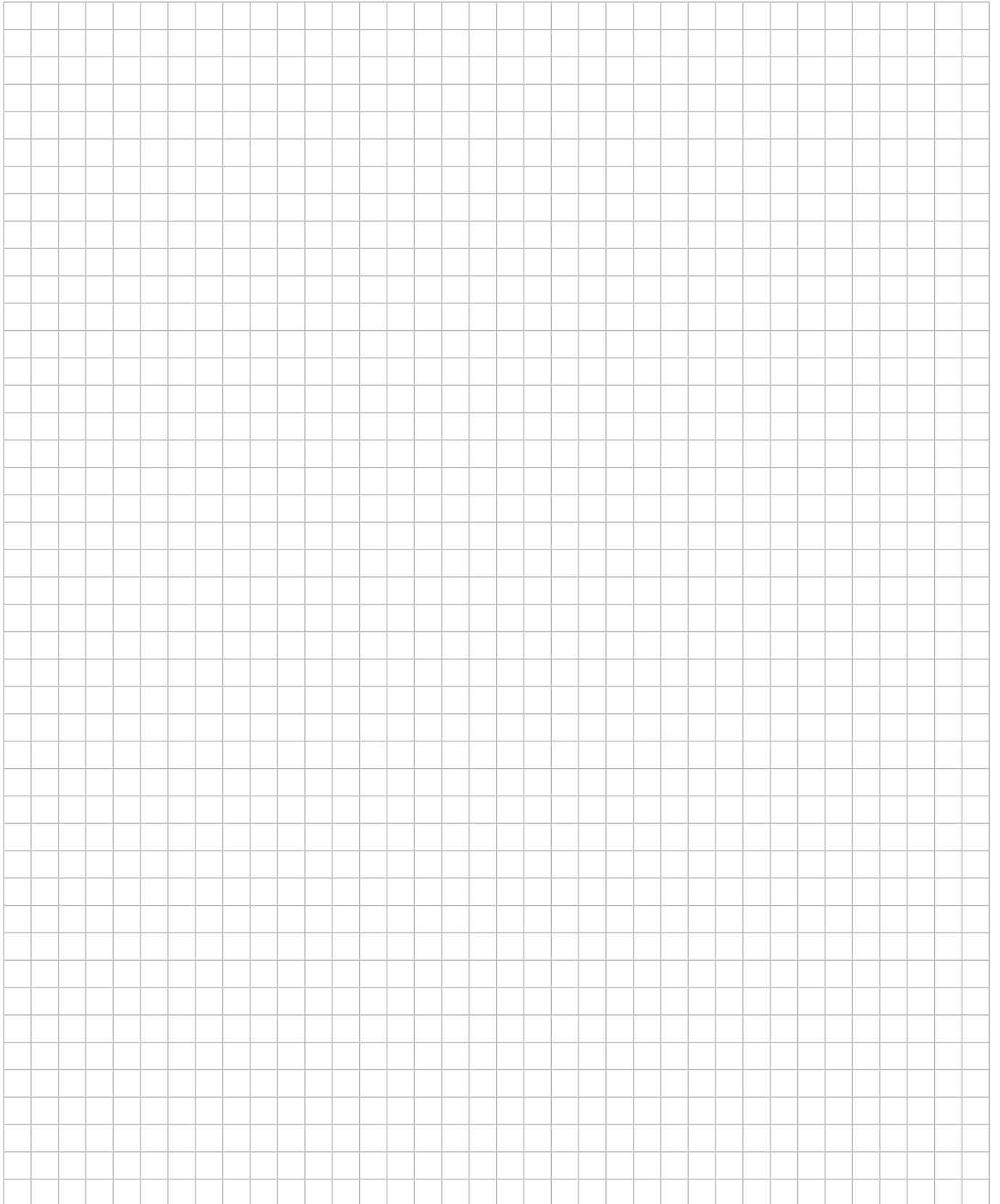
Anticipated shaft displacement

axial	Ka	[mm]	
radial	Kr	[mm]	
angular	Kw	[°]	

! For branched systems: System sketch with details of the individual inertias (with details of the reference speed) and transmission ratios.

If the prime mover is to be flange-mounted to the engine with an intermediate housing, we require the following to determine an optimum mounting position; specified details and dimensions as in the following sketch:













iTOK




SIMPLY POWERFUL. 



Industrial solutions:

-  Power generation
-  Mobile applications
-  Test benches
-  PUMPS & COMPRESSORS
-  Industry
-  Marine engineering

Headquarter:

Dipl.-Ing. Herwarth Reich GmbH
Vierhausstrasse 53 · 44807 Bochum, Germany
 +49 (0)234 959 16-0
 mail@reich-kupplungen.com
 www.reich-kupplungen.com

Copyright ISO 16016 to be observed:

The reproduction, distribution and utilisation of this document as well as the communication of its contents to others without explicit authorisation is prohibited. Offenders will be held liable for the payment of damages. All rights reserved in the event of the grant of a patent, utility model or design. © REICH - Dipl.- Ing. Herwarth Reich GmbH

January 2023 edition

The present ARCUSAFLEX® catalogue edition renders parts of the previous ARCUSAFLEX® catalogues obsolete. All dimensions are given in millimetres. We reserve the right to change dimensions and/or design without prior notice. Texts and illustrations, dimensional and performance data have been compiled with the utmost care. There is no guarantee, however, that the information is accurate; in particular, there is no guarantee that products will match the illustrations in terms of technology, colour, shape and configuration or that the products will correspond to the proportions of the illustrations. We also reserve the right to make changes due to printing errors or mistakes.