





DECLARATION OF PERFORMANCE

No termPIR/ETX/12



Unique identification code of the product type: termPIR ETX 20-250, type of edges

Manufacturer: Gór-Stal sp. z o.o.; ul. Przemysłowa 11; 38-300 Gorlice, Poland / Place of manufacture: Gór-Stal sp. z o.o.; ul. Adolfa Mitery 9; 32-700 Bochnia, Poland

Harmonised standard: EN 13165:2012+A2:2016

The system/s of AVCP: 3

Notified body/ies: Notified laboratory no 1488 (ITB, Warszawa, PL) make tests reports for: thermal conductivity, thermal resistance and compressive stress; 1487 (ICiMB, Kraków, PL) make tests reports for reaction to fire.

Intended use/uses: thermal insulation products for buildings; (internal use acc. to EPBD, Belgium)

Declared performances:	1							
essential characteristics	performance			values / classes				4
Thermal resistance	Thickness tolerance, class	for $(20 \le d_N < 50 \text{ mm})$:		for $(50 \le d_N \le 120 \text{ mm})$:		for $(120 < d_N \le 250 \text{ mm})$:		
			± 2 mm, T2		± 3 mm,T2		mm, T2	
	Thermal conductivity, λ_D	for $(20 \le d_N < 80 \text{ mm})$:		for $(80 \le d_N \le 120 \text{ mm})$:		for $(120 < d_N \le 250 \text{ mm})$:		
		0,026 [W/m·K]		0,025 [W/m·K]		0,024 [W/m·K]		-
	Thermal resistance, R _D [m ² ·K/W]	20 mm: 0,75	30 mm: 1,15	40 mm: 1,55	,			-
		80 mm: 3,20	90 mm: 3,60	100 mm: 4,00	110 mm: 4,40	120 mm: 5,05	130 mm: 5,4 5	į
		140 mm: 5,85	150 mm: 6,30	160 mm: 6,70	170 mm: 7,15	180 mm: 7,55	190 mm: 8,0 0	,
		200 mm: 8,40	210 mm: 8,80	220 mm: 9,25	230 mm: 9,65	240 mm: 10,1	250 mm: 10,5	į
Reaction to fire (of the product as placed on the market)		Classe E						
Durability of reaction to fire against	Durability of reaction to fire of the	NPD						
heat, weathering, ageing/degradation	product as placed on the market	The fire performance of PIR does not deteriorate with time (acc. EN 13165+A2)						
Durability of thermal resistance	Thermal conductivity, λ_D	for $(20 \le d_N < 80 \text{ mm})$: 0.026 [W/m·K]		for $(80 \le d_N \le 120 \text{ mm})$: 0,025 [W/m·K]		for $(120 < d_N \le 250 \text{ mm})$: 0,024 [W/m·K]		.20
against heat, weathering, ageing/degradation	agged values							
	Thermal resistance, R_D [m ² ·K/W] agged values (for thickness d_N)	20 mm: 0,75	30 mm: 1,15	40 mm: 1,55	50 mm: 1,90	60 mm: 2,30	70 mm: 2,7 0	12.
		80 mm: 3,20	90 mm: 3,60	100 mm: 4,00	110 mm: 4,40	120 mm: 5,05	130 mm: 5,45	5:20
		140 mm: 5,85	150 mm: 6,30	160 mm: 6,70	170 mm: 7,15	180 mm: 7,55	190 mm: 8,0 0	316
		200 mm: 8,40	210 mm: 8,80	220 mm: 9,25	230 mm: 9,65	240 mm: 10,1	250 mm: 10,5	$\frac{1}{2}$
	Durability characteristics	NPD						1 ÷
	Dimensional stability	for $(20 \le d_N < 50 \text{ mm})$:		for $(50 \le d_N \le 250 \text{ mm})$:				dare
	<u> </u>	DS(70,-)1 DS(-20,-)2 / DS(70,90)3						tan
	Deformation under specified compressive load and temper. condition	NPD						Harmonised standard: FN 13165-2012+A2-2016
Compressive strenght	Compressive stress, σ_{10}	$\geq 120 \text{ kPa, CS}(10/\text{Y})$ 120					non	
Tensile strength	Tensile strength perpendicular to faces	for $(20 \le d_N < 50 \text{ mm})$: NPD for $(50 \le d_N$			$50 \le d_N \le 120 \text{ m}$	$(20 \text{ mm}): \ge 80 \text{ kPa, TR } 80$		
Durability of compressive strenght against ageing/degradation	Compressive creep		NPD					
Water permeability	Long term water absorption	NPD						
	Short term water absorption	NPD						
	Flatness after one-sided wetting	NPD						
Water vapour permeability	Water vapour transmission, μ	$\mu = (90 \div 170), MU(90-170)$						
Acoustic absorption index	Sound absorption	NPD						
Release of dengerous substances to the indoor environment		NPD; European test methods are under development for this characteristic.						
Continuous glowing combustion		NPD; European test methods are under development for this characteristic.						
Shear behavior	Shear stength	for $(20 \le d_N)$	$_{I} < 50 \; mm$):	for $(50 \le d_N)$	≤ 120 mm):	for (120 < d	$_{\rm N} \leq 250$ mm):	1
		NPD -		≥ 20 kPa, SS 20 ≥ 1000 kPa, SM 1000		NPD		
	Shear modulus					<i>D</i>		
NPD: No Performance Determined	· ·	-				•		1

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

> " GÓR-STAL" Sp. z o.o. 38-300 Gorlice, ul. Przemysłowa 11 tel. 018 353 98 00

Bochnia, dn. 10.12.2017 place and date of issue

REGON 852712117 NIP 738-19-45-154

signature and seal of the authorized person

DYREKTOR PRODUKCJI

ADDITIONAL INFORMATION (not falling within the scope of CE marking and other than the contents of this declaration of performance):

Description: Insulation panels with PIR core, double-sided panel lining is made of fiberglass (ETX)

Type of edges: FIT (straight edges), LAP (overlap edges), TAG (tounge and groove)

Additional product's information :

Core density (EN 1602): 30 +6/-2 kg/m³

Board lenght / width (EN 822): 1,2 m (±7,5 mm) / 0,6 m (±5,0 mm); minus cutting depth LAP i TAG: about 15 mm; or acc. to order

Informations about product safety:

Information referred to in Article 31 and 32 of the Regulation (EC) No 1907/2006 (REACH): Not applicable

Installation guidelines: Lay panels in a single layer or multiple layers, in a staggered pattern. Ensure that the panels adhere tightly to each other. Ensure surface stability. Insulation panels can be installed mechanically using screws, can be suspended or bonded - depending on the type of surface and type of waterproofing membrane. Ensure that the fasteners do not come clear through the panels. Protect your insulated panel system against the elements. For ETICS system insulation panels need to be fixed not earlier than 1 month from the date of manufacture. For further information please consult the Technical Catalogue available on www.gor-stal.pl.