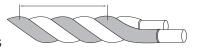
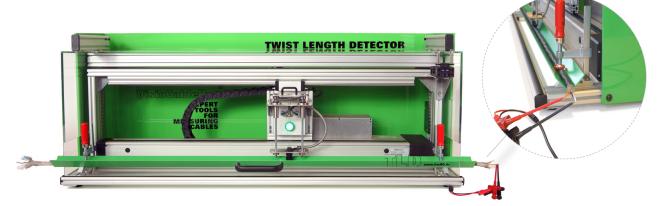


## **Twist Length Detector - TLD**

For measuring the twist / lay length of sheathed cables

Product No.: 402.0013.01







Size (width x length x height)	1320 x 420 x 480 mm   52 x 16.5 x 18.1 lnch
Weight	43 kg   95 lbs
Supply Voltage	100 - 240 V, 50 - 60 Hz
Input Power	max. 100 Watt
Material	Aluminium, Stainless Steel, PVC
Measuring accuracy	1 mm   0.04"
Measurable twist lengths	min. 10 mm   0.39" / max. 1000 mm   39" (with the standard measuring distance of 800 mm) ATTENTION: Customizations possible on request (Please send some samples)
Measuring distance	800 mm   31.5" ATTENTION: Customizations possible on request
Sample outer diameter	min. 2 mm   0.08" (requires an adapter for fixing thin cables)  ATTENTION: Customizations possible on request (Please send some samples)
Driving speed of the sensor	The speed can be set in the configuration file  ATTENTION: The slower the driving speed, the more accurate the measurement

## **Device details:**

- Measurements according to the standards LV212 und LV122
- The twist length of the samples is measured without removing the sheath
  - $\rightarrow$  this ensures a precise measurement
- Traditional methods manipulate the sample (cable stripping / unwinding of conductors)
  - ightarrow a precise measurement is not possible anymore
- Via an optional PC connection, the measuring results can directly be exported
- Fully automatic: By clicking one button, the measuring sensor automatically moves along the sample

## Results:

- Result file: It is possible saving the following result data into a text file (export function):
  - Amount of twists
  - Measured distance (distance from the first twist to the last overlapping twist)
  - Driving distance oft he sensor
  - Minimum / Maximum twist length
  - Average of the detected twist lengths

## Calibration

■ The calibration is performed with an especially designed master-sample (calibration piece)







