

**FUGA&FINISH Light – lightweight ready-to-use compound**

**Product description:**

**FUGA&FINISH Light** is a lightweight, ready-to-use all purpose compound for filling plasterboard joints and complete skim coating of different types of substrates.



**Standard Classification:**

In compliance with EN 13963:2015, Type 3A



**Advantages:**

- ✓ Premixed and ready to use right out of the container
- ✓ Lightweight formula for easy application and great coverage
- ✓ Suitable for manual or machine application (banjo, bazooka or airless)
- ✓ Laying thickness: 0÷5 mm
- ✓ Easy to sand smooth
- ✓ Possibility of dilution with water
- ✓ Crisp white color of the compound

**Application:**

- ✓ For filling and finishing joints between gypsum boards - Levels Q1-Q2
- ✓ Surface finishing of gypsum boards and common surfaces – Levels Q3-Q4
- ✓ In areas with normal humidity

**Technical data:**

Consumption for joint filling	~ 0.35 kg/m <sup>2</sup>
Coverage for joint filling	~ 66 m <sup>2</sup> / 20 kg
Consumption for skim coating	~ 0.50 kg/m <sup>2</sup>
Coverage for skim coating	~ 40 m <sup>2</sup> / 20 kg
Thickness of applying	0÷5 mm
Drying time	6 ÷ 24 h depending on the environment
Application temperature	+8° ÷ +35 ° C and 70% air humidity
Reaction to fire	A2-s1, d0
Expiry date	12 months

**Instructions for use:**

1. **Pre-treatment of substrate:** Installation of plasterboards has to be completed ensuring their stability, and the result of this the substrate has to be a clean, dry and even.
2. **Mixing:** After opening the package, the contents should be mixed with a mechanical mixer. If necessary, the mixture can be diluted: for manual application with approx. 200ml of water per 20kg of product or machine applied with approx. 400ml of water per 20kg of product, to obtain the desired consistency.
3. **Machine spray application:**  
Spray horizontally standing 20-30 cm from the substrate. Recommended size of the nozzles is 527 to 531, power about 100 Bars. Spraying machine must be equipped with stainless steel balls.
4. **Application for manual jointing of plasterboards:**  
Level Q1  
Place enough quantity of the mixture, so as to fill the joint completely, and then press well in order to ensure tight filling. Then put the joint tape by pressing it to the base with a joint-knife.

Lay a second layer of the jointing compound on the joint tape. It is important to confine the skim coat to the area of the joint itself and to avoid moving outside of it. Wait again for 24 hours until the material is completely dry!

Level Q2

Lay a third adjusting layer of jointing mixture which aims to make a smooth transition between the zone of the joint and the plasterboard. Skim this layer at a distance of 50- 60 mm from the end of the joint.

**Final action:** To achieve excellent result, as a final step it is advisable complete plastering of the boards.

## 5. Surface finishing:

Level Q3 / Q4

A layer with a thickness of 1 (Q3) to 3 mm (Q4) has to be applied. Movement of the plastering trowel has to be from the bottom upwards, with an inclination of around 30% in relation to the base. Start leveling the wall by circular movements only in one direction (or only to the left or to the right, in no case in a full circle).

Smooth all concavities and holes with one or two additional movements. If necessary, polish the layer with a fine sandpaper after hardening. Polish protruding bumps carefully, and fill concave zones with a joint-knife and ready for use mixture, and repeat the procedure.

## Special notes:

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- ✓ It is mandatory to use perfectly clean instruments without traces of rust.
- ✓ Do not add products other than water!

## Packaging and Storage:

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- ✓ 20 kg plastic buckets. 33 buckets in a pallet. Pallet weight 660 kg.
- ✓ Store and transport it in a tightly sealed original packaging in closed, dry and ventilated areas.
- ✓ Protect against frost, high temperatures and exposure to direct sunlight.
- ✓ The product is suitable for use within 12 months after the production date
- ✓ The properties of the product are guaranteed only when the product is stored and used in the right way.

## Safety recommendations:

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- ✓ Product is not classified as hazardous.
- ✓ It is recommended to use safety gloves, mask and glasses when apply the product to prevent the risk of inhalation, irritation of the skin and eyes.