



### PLANFIX 115 S TUBE SQUARING DEVICE

The Planfix 115 S is a high-performance tube squaring and chamfering device with angle gear for mobile or stationary use with a mains drive. It has a large viewing window, a chip collector and a feed with 0.1mm scale graduation.

Optionally, the device can be equipped with a tool carrier and a double-sided indexable insert holder or the well-known Orbitec L facing tool bits.

### SCOPE OF APPLICATION:

Scope mm | inch  
Wall thickness

OD 9.53-114.3mm | 0.375"-4.500"  
max. 4.0mm

Technical Data	Planfix 115 S Power 230V	Planfix 115 S Power 120V	Planfix 115 S (without drive)
<b>Dimension</b>	530x315x295mm	530x315x295mm	300x320x300mm
<b>Weight</b>	15kg	15kg	13kg
<b>Drive</b>	Metabo	Metabo	
<b>Idle speed</b>	0-1100/ 0-3100/min	0-3100/ 0-1100/min	
<b>Mains voltage</b>	230-240 V	110-120 V	
<b>Input</b>	50-60 Hz	50-60 Hz	
<b>Max. Power</b>	5.1A	10.5A	
<b>Package includes</b>			
Tube clamping attachment	•	•	•
Drive	•	•	
Tool carrier			
Planfix insert holder			
Two-side tool bit			
Special HSS Facing tool bits			
Tool set	•	•	
Transport box	•	•	
<b>Item number</b>	<b>1.1.4200</b>	<b>1.2.4200</b>	<b>1.0.4200</b>



Orbital welding  
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