

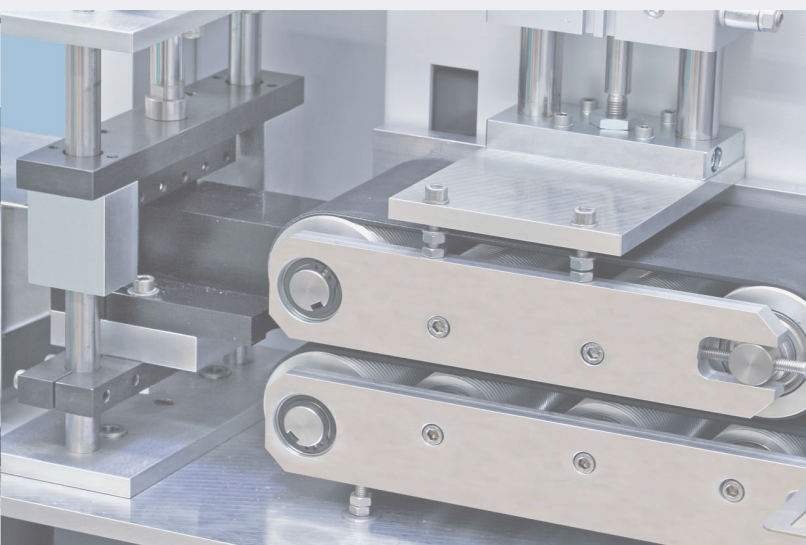
## METZNER VARIOCUT

OUTSTANDING PULLING AND CUTTING POWER



Technical Data	Metner Variocut		
Material dimension width max.	95 mm   3,7"		
Material dimension Height max.	30 mm   1,2"		
Length interval	0,1 mm   0,004"		
Typical repeatability <sup>1)</sup>	± 0,2%		
Electrical connection	230 V, 50/60 Hz, 10 A		
Compressed air connection	6 bar		
Dimensions max. (LxWxH)	765 x 515 x 460 mm   30,1 x 20,3 x 18,1"		
Weight	65 kg   143 lbs		
Equipment	Red	Green	Blue
Feed speed m/min	45 m/min   148 ft/min	90 m/min   295 ft/min	120 m/min   ft/min
Cutting capacity/min <sup>2)</sup>	140	140	140
Control <sup>3)</sup>	PLC	PLC	PLC
Display	2 Lines	8 Lines	16 Lines
Monitor	3-Step monitor	3-Step monitor	3-Step monitor

<sup>1)</sup> depending on material; minimum tolerance ± 0.5 mm | <sup>2)</sup> with 5 mm cutting length | <sup>3)</sup> PLC = PLC control with CoDeSys programming | <sup>4)</sup> 25 mm for ST-OB Red with 30° knife, 20 mm for ST-OB with 45° knife  
 Technical modifications reserved.



### FEATURES

- Versatile machining of a wide range of materials
- Interchangeable tools
- Outstanding cutting force
- Pneumatic belt adjustment